

44

39 40 40 42

46 47

49

60

(5)

63

64)

62)

65)

	THEORETICAL TURNOUT DESIGN DATA	TABLE
	NUMBER	8
	ANGLE	70-09"-10"
FROG	TOE LENGTH	4'-9"
	HEEL LENGTH	8' - 3"
	TOTAL LENGTH	13*-0*
	LENGTH OF SWITCH (POINTS)	16'-6"
	SWITCH ANGLE	10-37"-40"
	HEEL SPREAD	5 3/4"
	STRAIGHT STOCK RAIL	390.
	BENT/CURVED STOCK RAIL	39*-0*
	ACTUAL LEAD	69'-0 1/2"
	STRAIGHT CLOSURE RAIL LENGTH	47'-6 1/2"
	CENTRAL ANGLE - CLOSURE CURVE	5° - 33° - 40"
	DEGREE OF CLOSURE CURVE ON &	110-43"-34"
	RADIUS OF CLOSURE CURVE ON &	489. 4759'

28)

29 30

32

BILL OF TIES						
OTY	DESCRIPTION					
8	7" × 9" × 9"					
18	7" × 9" × 10"					
6	7" X 9" X II"					
5	7" X 9" X 12"					
6	7" x 9" x 13"					
4	7" X 9" X 14"					
4	7" × 9" × 15"					
4	7" × 9" × 16"					
55	TOTAL BOARD FEET 3496.5					

τυ	RNOUT BILL OF MATERIAL
OTY.	DESCRIPTION
- 1	16'-6" L.H. SWITCH POINT
- 1	16'-6" R. H. SWITCH POINT
- 1	13"-0" RIGID BOLTED FROG
2	13" -O" FROG GUARD RAIL WITH PLATES
- 1	39'-0" STRAIGHT STOCK RAIL
- 1	39"-0" BENT STOCK RAIL
229 FT.	115 LB. RAIL
- 1	SWITCH PACKAGE
-	HOOK PLATE PACKAGE

NOTES:
THIS PLAN IS BASED ON 115 LB. R.E. MATERIAL
BUT MAY ALSO BE USED ON OTHER RAIL SECTIONS,
SLIGHT DIFFERENCES WILL OCCUR IN FROG AND
SWITCH PLATE DESIGNATIONS, FROG AND SWITCH
TIE CENTERS, FROG LENGTHS, ECT., DEPENDING
ON RAIL SECTION EMPLOYED.

ADJUSTABLE RAIL BRACES SHOWN ARE SYMBOLIC ILLUSTRATIONS ONLY. ACTUAL RAIL BRACES EMPLOYED ARE DEPENDENT ON THE MANUFACTURER.

INSTALL INSULATED JOINTS WHERE INDICATED ONLY WHEN REQUIRED BY SIGNAL CIRCUITS. ALL INSULATED JOINTS ARE TO BE SUSPENDED. THE LOCATION OF INSULATED JOINTS ON CROSSOVER RAILS AS SHOWN ARE BASED ON AM INIMUM 13' TRACK CENTERS. WHERE TRACK CENTERS ARE GREATER, CROSSOVER RAILS ARE TO BE EXPENDED, BUT INSULATED JOINTS MUST NOT BE STAGGERED OVER 4"-3".

ALL SWITCH RODS AND GAGE PLATES TO BE FURNISHED WITH SWITCH PACKAGE.

A MINIMUM I" GAP MUST BE MAINTAINED BETWEEN THE ENDS OF METAL TIE PLATES LOCATED BEYOND THE CENTER OF INSULATED JOINTS IN THE SWITCH HEEL AREA TO PROVIDE PROPER TRACK CIRCUIT SEPERATION.

THE SETTING OF THE GUARD RAIL MUST BE 54 57 FROM GAGE SIDE OF THE FROG POINT TO THE STRAIGHT GUARDING FACE OF THE GUARD RAIL.

SELF GUARDED FROGS EQUALLY ACCEPTED IN YARDS.

THIS DRAWING IS FOR REFERENCE PURPOSES ONLY. NOT TO BE USED FOR NEW CONSTRUCTION



UNION PACIFIC RAILROAD

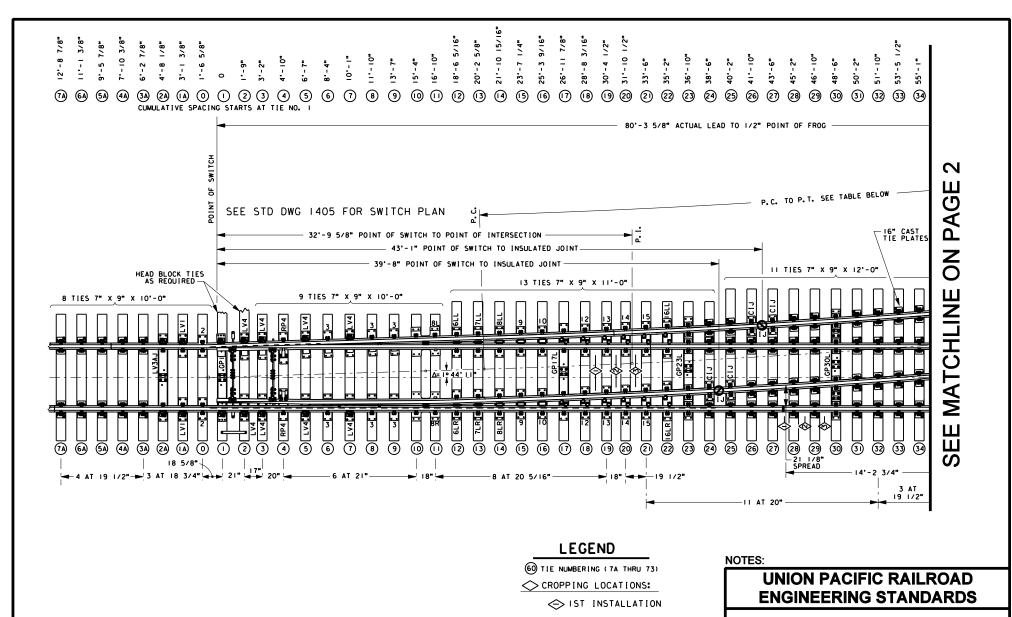
Office of Chief Engineer Design

INDUSTRY STANDARDS

NO. 8 TURNOUT

SHEET 2 OF 2

ADOPTED: JAN. 1, 1980 REVISED: AUG. 4, 2003 FILE NO.: EXHIBIT F-5 EXHIBIT



SEE PAGES 2 AND 3 FOR THE REST OF THE DWG

FOR MAINTENANCE ONLY

STD DWG 5025D

*ALL CROPPING DIMENSIONS ARE THEORETICAL AND DO NOT ALLOW FOR NECESSARY RAIL JOINT AND FIELD WELD GAPS. TURNOUT COMPONENTS SHOULD BE CROPPED TO THE NO. I LOCATION DURING ORIGINAL TURNOUT CONSTRUCTION TO ALLOW FOR LATER COMPONENT CHANGE OUTS WITHOUT ADDITIONAL RAIL.

♦ IST REPLACEMENT

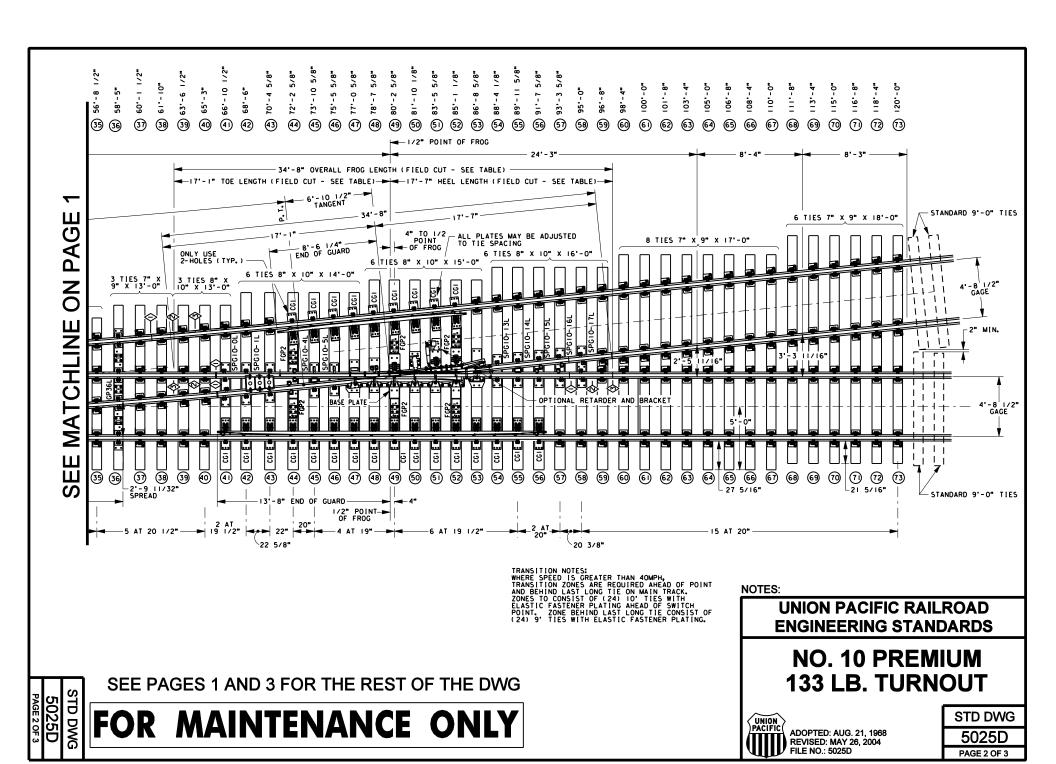
♦ 2ND REPLACEMENT

NO. 10 PREMIUM 133 LB. TURNOUT

PACIFIC ADO REV FILE

ADOPTED: AUG. 21, 1968 REVISED: MAY 26, 2004 FILE NO.: 5025D STD DWG 5025D

PAGE 1 OF 3



NEW INSTALLATION OF TURNOUT REQUIRES A MINIMUM OF 6" OF CLEAN BALLAST UNDER THE

THIS PLAN IS BASED ON 133 LB. R.E. MATERIAL BUT MAY ALSO BE USED ON OTHER RAIL SECTIONS, SLIGHT DIFFERENCES WILL OCCUR IN FROG AND SWITCH PLATE DESIGNATIONS, FROG AND SWITCH TIE CENTERS, FROG LENGTHS, ETC., DEPENDING ON RAIL SECTION EMPLOYED.

STOCK RAILS OF 112 LB. OR HEAVIER RAIL SECTION ARE TO BE PRE-BENT BY THE MANUFACTURER.

ADJUSTABLE RAIL BRACES SHOWN ARE SYMBOLIC ILLUSTRATIONS ONLY. ACTUAL RAIL BRACES EMPLOYED ARE DEPENDENT ON THE MANUFACTURER.

INSTALL INSULATED JOINTS WHERE INDICATED ONLY WHEN REQUIRED BY SIGNAL CIRCUITS. ALL INSULATED JOINTS ARE TO BE SUSPENDED. THE LOCATION OF INSULATED JOINTS ON CROSSOVER RAILS AS SHOWN ARE BASED ON A MINI MUM 13' TRACK CENTERS. WHERE TRACK CENTERS ARE GREATER, CROSSOVER RAILS TO BE EXTENDED, BUT INSULATED JOINTS MUST NOT BE STAGGERED OVER 4'-3". OVER 4'-3".

ALL SWITCH RODS AND GAGE PLATES TO BE FURNISHED WITH SWITCH PACKAGE.

FOR SPRING SWITCH INSTALLATIONS, TIE SPACING UNDER POINTS SHOULD BE 21", 17", 19", 18", 19", 4 AT 22.5", AND 9" TO END OF SWITCH POINTS TO AFFORD CLEARANCE REDUIRED FOR SWITCH ROD NO. 3.

USE 36EH OR 112E SWITCH STANDS FOR MAINLINE

MAINLINE CROSSOVER INSTALLATIONS MUST HAVE BOTH MAINLINE AND SIDE TRACK AT CROSS LEVEL WITH EACH OTHER AND FOR 1500' IN ADVANCE OF EACH SWITCH, MAINLINE TURNOUT INSTALLATIONS MUST HAVE BOTH TRACKS AT CROSS LEVEL WITH EACH OTHER AND FOR 500' BEYOND THE SIGNAL LOCATION.

PLATES TO BE LAGGED TO TIES WITH 15/16" X 7" COACH SCREWS.

HAND THROW TURNOUT SHOWN. SEE STD DWG 1420

ALL RAIL TO BE HEAD HARDENED. ALL MATERIAL SHOWN TO BE FURNISHED WITH TURNOUT.

REFERENCE THE FOLLOWING ASSOCIATED STD DWGS:

SWITCH PLAN EXTENDED SPRING FROG FROG GAGE PLATES FROG GUARD RAILS GUARD RAIL SETTINGS STOCK RAIL DETAILS SWITCH GAGE PLATES WHITCH PLATES TURNOUT PLATES TURNOUT GAGE PLATES E-CLIPS SAFELOK CAST PLATE	SEEE SEEE SEEE SEEE SEEE	\$10 \$10 \$10 \$10 \$10 \$10 \$10 \$10 \$10 \$10	DWG DWG DWG DWG DWG DWG DWG DWG DWG DWG	1025 1900 1905 1906 0411 0434
SAFELOK CLIP #36800				0409
SCREW SPIKES				0450
INSULATED JOINT-				
PLUG RAIL	SEE	STD	DWG	0960

STD 02

DWG

THEORETICAL TURNOUT DESIGN DATA TABLE AS FURNISHED						
		NUMBER	10			
		ANGLE	5° - 43' - 29"			
FR	og	TOE LENGTH	13'-10"			
		HEEL LENGTH	14'-2"			
		TOTAL LENGTH	28'-0"			
		LENGTH OF SWITCH (POINTS)	29'-11"			
		HEEL SPREAD	6 1/4"			
		STRAIGHT STOCK RAIL	54' - 7"			
		BENT STOCK RAIL	38' - 3"			
Ę,		HEEL ANGLE	10-44'-11"			
SWITCH	_	THICKNESS AT POINT	1/4"			
	탏	ANGLE AT POINT	10-44'-11"			
.991	TURNOUT POINT	RADIUS (CLOSURE CURVE)	752.6641324'			
,91		VERTEX DISTANCE	8 1/4"			
	Æ	THICKNESS AT POINT	1/4"			
	MA I NL I NE PO I NT	ANGLE AT POINT	10-44'-11"			
	¥8	RADIUS (CLOSURE CURVE)	NONE			
	Σ	VERTEX DISTANCE	8 1/4"			
		ACTUAL LEAD	80'-3 5/8"			
		HIGH SIDE I-BOND	36'-8 5/8"			
		LOW SIDE I-BOND	29'-10 1/2"			
		RADIUS OF CENTERLINE	749. 753945694'			
ŀ	E	T =	26'-1 1/2"			
	CURVE	CENTRAL ANGLE - CLOSURE CURVE	3°-59'-18"			
i	<u>ಕ</u> ರ	DEGREE OF CURVE	7' ° - 38' - 31"			

TU	RNOUT BILL OF MATERIAL
OTY.	DESCRIPTION
136	16" SAFELOK PLATES
272	SAFELOK CLIPS #36800
544	COAH SCREWS
1	16'-6" L.H. SWITCH POINT EXTENDED TO 34'-3"
I	16'-6" R.H. SWITCH POINT EXTENDED TO 34'-3"
*	34'-8" L.H. SPRING FROG
* 1	26' -0" FROG GUARD RAIL
* 1	15'-0" FROG GUARD RAIL
- 1	58'-6" STRAIGHT STOCK RAIL
I	39'-6" BENT STOCK RAIL
2	39'-0" I-BONDS MITRE CUT
270 FT.	133 LB. H.H. RAIL
I	SWITCH PLATE PACKAGE
* 1	FROG PLATE PACKAGE
* 1	TURNOUT PLATE PACKAGE
6	FROG GAGE PLATES

	INCLUDES	CLIDS	AND	COACH	CCDEWO
*	INCLUDES	CLIFS	ANU	CUACH	SURENS

0	ΤΥ	BILL OF TIES
HAND	POWER	DESCRIPTION
17	16	7" X 9" X 10'
13	13	7" X 9" X II'
11	11	7" X 9" X 12'
3	3	7" X 9" X 13"
3	3	8" X 10" X 13'
6	6	8" X 10" X 14"
6	6	8" X 10" X 15'
6	6	8" X 10" X 16"
*10	8	7" X 9" X 17"
6	6	7" X 9" X 18'
_	ı	8" X 10" X 10'
_	2	8" X 10" X 14'-6"
81	81	TOTAL
* INC	LUDES :	2- HEADRI OCK TIES

^{*}INCLUDES 2-HEADBLOCK TIES

NOTES:

UNION PACIFIC RAILROAD ENGINEERING STANDARDS

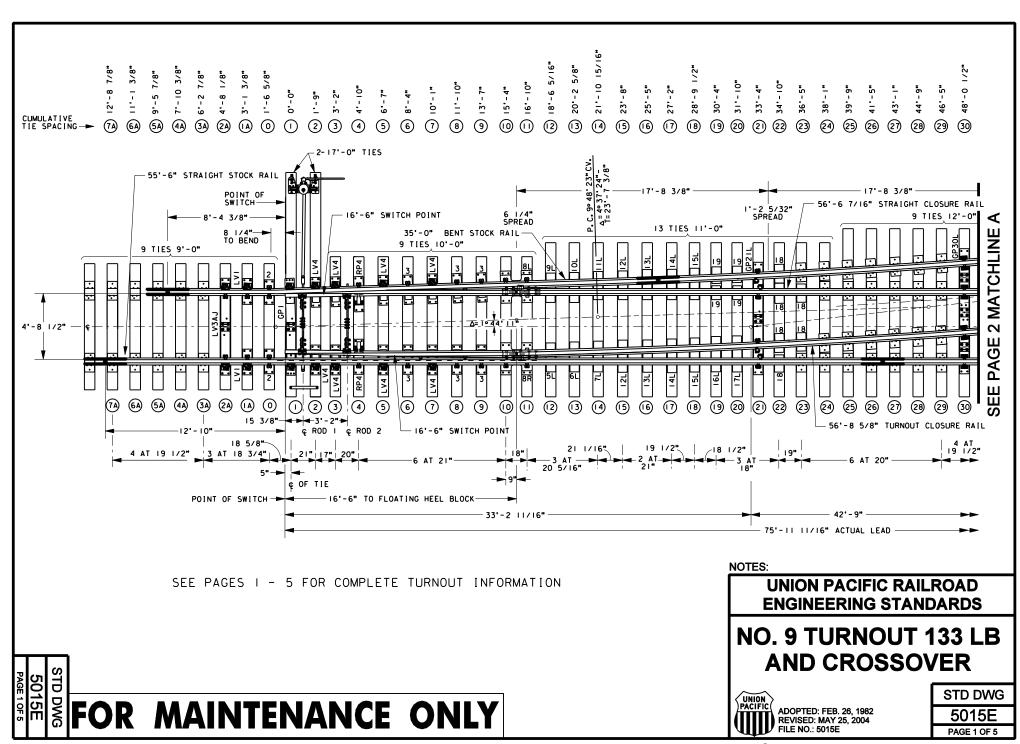
NO. 10 PREMIUM **133 LB. TURNOUT**

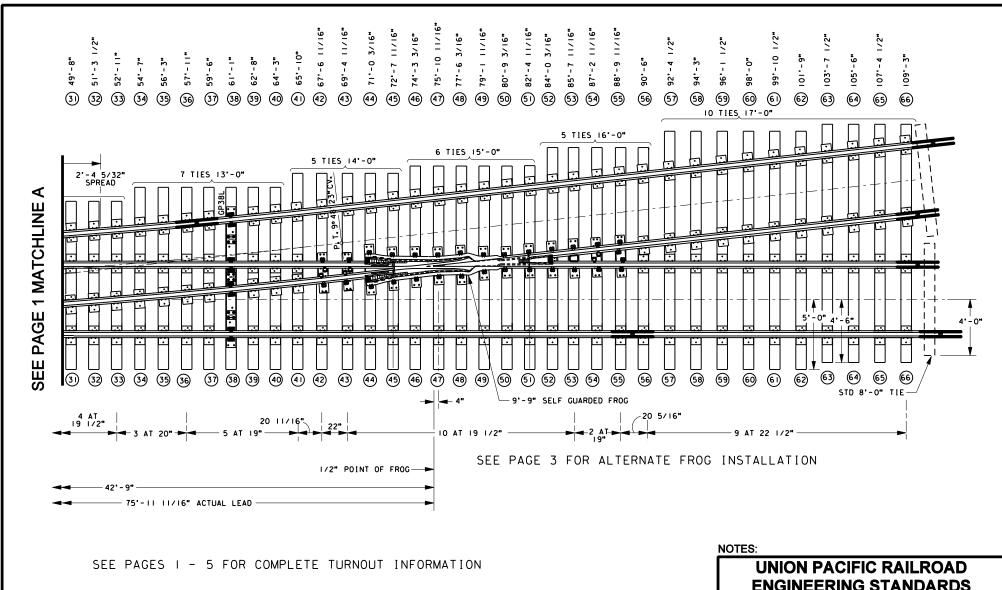


ADOPTED: AUG. 21, 1968 REVISED: MAY 26, 2004 FILE NO.: 5025D

STD DWG 5025D PAGE 3 OF 3

SEE PAGES 1 AND 2 FOR THE REST OF THE DWG





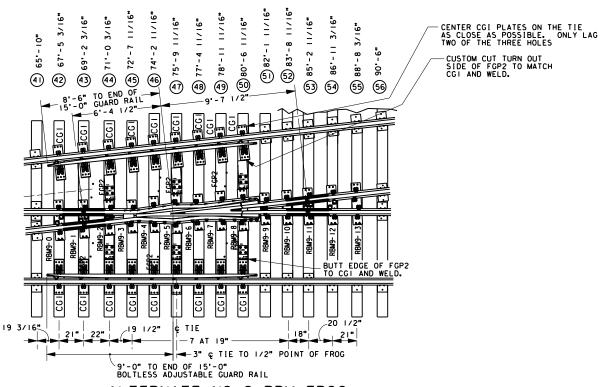
ENGINEERING STANDARDS

NO. 9 TURNOUT 133 LB **AND CROSSOVER**



ADOPTED: FEB. 26, 1982 REVISED: MAY 25, 2004 FILE NO.: 5015E

STD DWG 5015E PAGE 2 OF 5



ALTERNATE NO. 9 RBM FROG

SEE PAGES I - 5 FOR COMPLETE TURNOUT INFORMATION

NOTES:

UNION PACIFIC RAILROAD ENGINEERING STANDARDS

NO. 9 TURNOUT 133 LB AND CROSSOVER



ADOPTED: FEB. 26, 1982 REVISED: MAY 25, 2004 FILE NO.: 5015E 5015E
PAGE 3 OF 5

FOR MAINTENANCE ONLY

STD DWG 5015E NOTES: NEW INSTALLATION OF TURNOUT REQUIRES A A MINIMUM OF 6" OF CLEAN BALLAST UNDER THE TIES.

THIS PLAN IS BASED ON 133 LB. R.E. MATERIAL BUT MAY ALSO BE USED ON OTHER RAIL SECTIONS, SLIGHT DIFFERENCES WILL OCCUR IN FROG AND SWITCH PLATE DESIGNATIONS, FROG AND SWITCH TIE CENTERS, FROG LENGTHS, ETC., DEPENDING ON RAIL SECTION EMPLOYED.

ALL RAIL TO BE HEAD HARDENED.

STOCK RAILS OF 112 LB. OR HEAVIER RAIL SECTION ARE TO BE PRE-BENT BY THE MANUFACTURER.

ADJUSTABLE RAIL BRACES SHOWN ARE SYMBOLIC ILLUSTRATIONS ONLY. ACTUAL RAIL BRACES EMPLOYED ARE DEPENDENT ON THE MANUFACTURER.

16'-6" SWITCH LAYOUTS USED WITH A NO. 9
TURNOUT HAVE DIFFERENT TURNOUT PLATE
ARRANGEMENTS THAN THOSE USED WITH A
NO. 7 OR NO. 10 TURNOUT.

INSTALL INSULATED JOINTS WHERE INDICATED ONLY WHEN REQUIRED BY SIGNAL CIRCUITS. ALL INSULATED JOINTS ARE TO BE SUSPENDED. THE LOCATION OF INSULATED JOINTS ON CROSSOVER RAILS AS SHOWN ARE BASED ON A MINIMUM 13' TRACK CENTERS. WHERE TRACK CENTERS ARE GREATER, CROSSOVER RAILS ARE TO BE EXTENDED, BUT INSULATED JOINTS MUST NOT BE STAGGERED OVER 4'-3".

ALL SWITCH RODS AND GAGE PLATES TO BE FURNISHED WITH SWITCH PACKAGE.

22E, 36E, 1003ARS, OR 1004ARS SWITCH STANDS TO BE USED ON ALL YARD TURNOUTS.

A MINIMUM 1/2" GAP MUST BE MAINTAINED BETWEEN THE ENDS OF METAL TIE PLATES LOCATED BEYOND THE CENTER OF INSULATED JOINTS IN THE SWITCH HEEL AREA TO PROVIDE PROPER TRACK CIRCUIT SEPARATION.

COACH SCREWS REQUIRED TO FASTEN FROG, GAGE PLATES AND GUARD RAILS TO TIES.

SWITCH PLAN POWER SWITCH OPERATION SELF GUARDED FROG RBM FROG FROG GAGE PLATES FROG GUARD RAILS FOR GUARD RAIL SETTINGS, STOCK RAIL DETAILS SWITCH PLATES TURNOUT PLATES TURNOUT GAGE PLATES SWITCH GAGE PLATES	SEE STD DWG 1400 SEE STD DWG 3041 SEE STD DWG 3040 SEE STD DWG 3040 SEE STD DWG 4019 SEE STD DWG 4019 SEE STD DWG 1900 SEE STD DWG 1900 SEE STD DWG 1904 SEE STD DWG 1904 SEE STD DWG 1904 SEE STD DWG 1904 SEE STD DWG 1904	
TURNOUT GAGE PLATES	SEE STD DWG 1903	
SWITCH GAGE PLATES MACHINE GAGE PLATES	SEE STD DWG 1005 SEE STD DWG 1025	
SAFELOK CLIP #36800 COACH SCREWS	SEE STD DWG 0409 SEE STD DWG 0450	
INCH SCREWS	SEE SID DWG 0450	

STD

 \circ

BILL OF TIES						7*	x 9*	SWIT	TCH T	IES								ERED 10"×10"	TOTAL
LENGTH OF TIE		9,	10'	11'	12'	13'	14'	15'	16'	17'	23'	24'	25'	26'	27'	**	10'	14'-6"	
NO. 9 TURNOUT	HAND	9	9	13	9	7	5	6	5	12									75
NU. 9 TURNUUT	POWER	8	9	13	9	7	5	6	5	10							ı	2	75
NO. 9 CROSS-OVER	HAND	18	18	26	18	14					32					41			126
WITH 13' TRK CTRS	POWER	16	18	26	18	10					32					41	2	4	126
NO. 9 CROSS-OVER	HAND	18	18	26	18	14	10					28				46			132
WITH 14' TRK CTRS	POWER	16	18	26	18	10	10					28				40	2	4	132
NO. 9 CROSS-OVER	HAND	18	18	26	18	14	10	12					21			52			137
WITH 15' TRK CTRS	POWER	16	18	26	18	10	10	12					21			32	2	4	137
NO. 9 CROSS-OVER	HAND	18	18	26	18	14	10	12	10					17		57			143
WITH 16' TRK CTRS	POWER	16	18	26	18	10	10	12	10					17		31	2	4	143
NO. 9 CROSS-OVER	HAND	18	18	26	18	14	10	12	10	12					10	63			148
WITH 17' TRK CTRS	POWER	16	18	26	18	10	10	12	10	12					10	63	2	4	148

FOR CROSS-OVERS ON 17'-6" OR GREATER TRACK CENTERS, THE BILL OF SWITCH TIE MATERIAL IS BASED ON THE USE OF TWO COMPLETE TURNOUTS.

**TIE NO. AT WHICH LONG TIES 23' AND OVER START

		NUMBER	9			
	ELF	ANGLE	6°-21'-35"			
GUA	RDED	TOE LENGTH	2'-11"			
FI	ROG	HEEL LENGTH	6'-10"			
		TOTAL LENGTH	9'-9"			
		LENGTH OF SWITCH (POINTS)	16'-6"			
		HEEL SPREAD	6 1/4"			
		STRAIGHT STOCK RAIL	55'-6"			
		BENT STOCK RAIL	35'-0"			
5		HEEL ANGLE	10-44'-11"			
SWITCH	_	THICKNESS AT POINT	1/4"			
	ŠΪ	ANGLE AT POINT	10-44'-11"			
.99	TURNOUT	RADIUS (CLOSURE CURVE)	586, 62428'			
9		VERTEX DISTANCE	8 1/4"			
	및	THICKNESS AT POINT	1/4"			
		ANGLE AT POINT	10-44'-11"			
	MAINLINE POINT	RADIUS (CLOSURE CURVE)	NONE			
	W	VERTEX DISTANCE	8 1/4"			
ACTUAL LEAD 75'-11 11/16"						
		ACTORE EERO	1 13 11 11710			

ΤU	RNOUT BILL OF MATERIAL
OTY.	DESCRIPTION
150	I6" TIE PLATES
450	SPIKES
1	16'-6" L.H. SWITCH POINT
ı	16'-6" R. H. SWITCH POINT
ı	9'-9" SELF GUARDED FROG
ı	58'-6" STRAIGHT STOCK RAIL
ı	39'-6" BENT STOCK RAIL
260 FT.	133 LB. RAIL
ı	SWITCH PLATE PACKAGE
ı	FROG PLATE PACKAGE

NOTES:

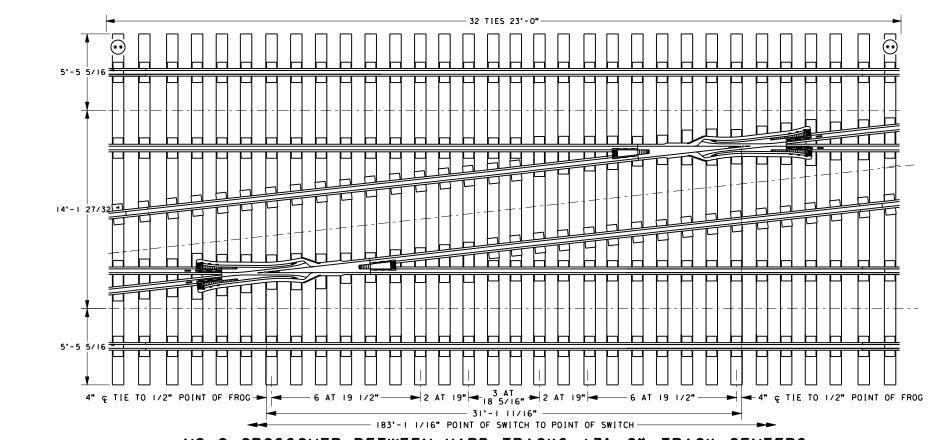
UNION PACIFIC RAILROAD ENGINEERING STANDARDS

NO. 9 TURNOUT 133 LB AND CROSSOVER



ADOPTED: FEB. 26, 1982 REVISED: MAY 25, 2004 FILE NO.: 5015E 5015E
PAGE 4 OF 5

SEE PAGES I - 5 FOR COMPLETE TURNOUT INFORMATION



NO. 9 CROSSOVER BETWEEN YARD TRACKS 13'-O" TRACK CENTERS

SEE PAGES I - 5 FOR COMPLETE TURNOUT INFORMATION

STD

DISTANCE BETWEEN 1/2" FROG POINTS					
TRACK CENTERS	MAIN TRACK	CROSS-OVER			
13'-0"	31'-1 11/16"	31'-10 1/16"			
14'-0"	40'-1 11/32"	40'-9 23/32"			
15'-0"	49' - 1"	49'-9 3/8"			
16'-0"	58'-0 3/ 6"	58'-9 1/16"			
17'-0"	67'-0 11/32"	67'-8 23/32"			
I'-O" CHANGE	8.9721'	9. 0277'			
I" CHANGE	8.9721"	9. 0277"			

CROSS-OVER DATA

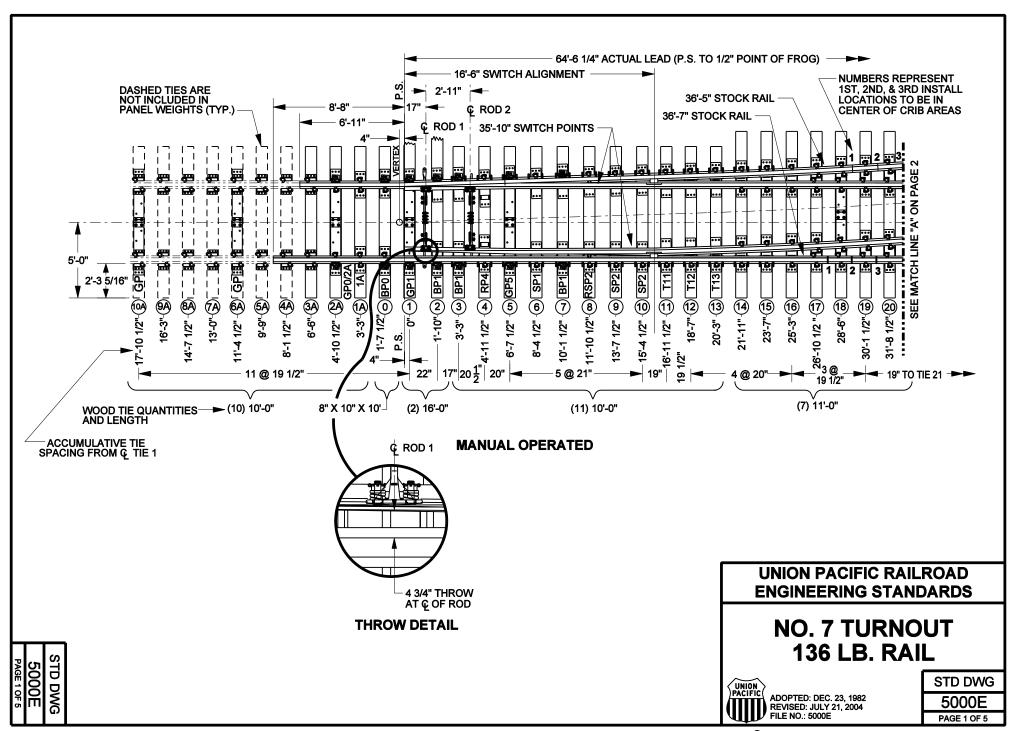
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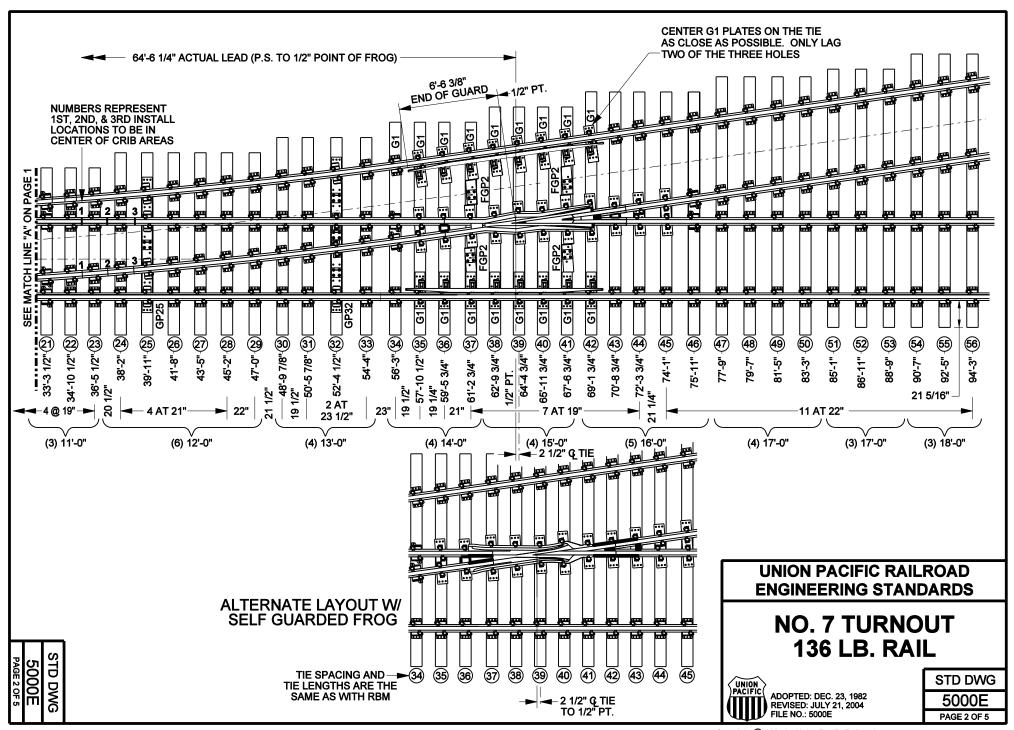
UNION PACIFIC RAILROAD ENGINEERING STANDARDS

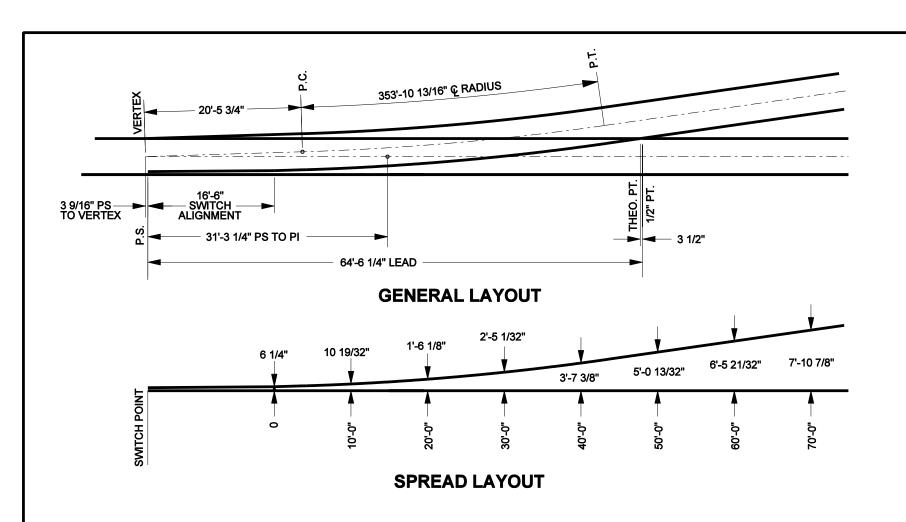
NO. 9 TURNOUT 133 LB AND CROSSOVER



ADOPTED: FEB. 26, 1982 REVISED: MAY 25, 2004 FILE NO.: 5015E STD DWG 5015E PAGE 5 OF 5







	SWITCH DATA	
	SWITCH LENGTH	16'-6"
	HEEL SPREAD	6 1/4"
	HEEL ANGLE	1°-46'-22"
	SWITCH ANGLE	1°-46'-22"
	THROW AT ROD #1	4 3/4"
T)	THICKNESS AT POINT	0"
TURNOUT POINT	RADIUS (CLOSURE CURVE)	616.3542'
Σď	VERTEX DISTANCE	7 1/16"

STD DWG

FROG DA	TA
ANGLE	8°-10'-16"
LENGTH	VARIES

TURNOUT DAT	A	
RADIUS OF CENTER LINE		553.9'
T =	19	9'-10 11/16"
CENTRAL ANGLE - CLOSURE CURVE		6°26'05"
DEGREE OF CURVE		16°14'39"

UNION PACIFIC RAILROAD ENGINEERING STANDARDS

NO. 7 TURNOUT 136 LB. RAIL



STD DWG 5000E PAGE 3 OF 5

	ITEMS USED IN HAND THROW #7 TURNOU	TS
QTY.	COMPONENT DESCRIPTION	STD DWG
1	16'-6" (EXT. 35'-10") STRAIGHT SAMSON SWITCH POINT (NO TIP)	241100
1	16'-6" (EXT. 35'-10") STRAIGHT SAMSON SWITCH POINT (WITH TIP)	241100
1	36'-7" STRAIGHT SAMSON STOCK RAIL	241500
1	36'-5" BENT/CURVED SAMSON STOCK RAIL	241500
2	"BP0" PLATE FOR TIE 0	241306
1	"GP1" ADJUSTABLE BRACE GAGE PLATE FOR TIE 1	241300
2	"BP1" ADJUSTABLE BRACE SLIDE PLATE FOR TIE 2	241306
1 EA.	SWITCH ROD NO. 2	241600
2	"GP" GAGE PLATE FOR TIES 6A & 10A AHEAD OF POINT	241304
1	"GP0/2A" ADJUSTABLE BRACE GAGE PLATE FOR TIE 2A	241301
2	"1A" PLATE FOR TIE 1A	241307
1	"GP5 & GP9" ADJUSTABLE BRACE GAGE PLATE FOR TIES 5 & 9	241305
2	"RP4" ROLLER RISER PLATE	241309
2	ROLLER BEARING ASSEMBLY FOR "RP4" PLATE	241309
6	"BP1" ADJUSTABLE BRACE SLIDE PLATE	241306
2	"SP1" SLIDE PLATE	241306
2	"RSP2" RISER SLIDE PLATE FOR TIE 8	243309
4	"SP2" RISER SLIDE PLATE FOR TIES 9 AND 10	241306
2	TURNOUT PLATES T11 THRU T13	241307
1	"GP18" GAGE PLATE FOR TIE 18	N/A
1	"GP23" GAGE PLATE FOR TIE 23	N/A
1	"GP32" GAGE PLATE FOR TIE 32	N/A
1	TURNOUT PLATES T14 - T20	N/A
232	136 LB. RAIL (IN LINEAR FEET)	N/A
118	PANDROL TIE PLATE	263000
8	MODIFIED PANDROL TIE PLATE	263001
372	PANDROL ECLIP E-2055 (SUBTRACT 8 FOR INSULATED TURNOUT)	132500
776	15/16" DIA. X 6" LG. "RAILROAD APPROVED" SCREW SPIKES	130800
432	RAIL ANCHORS FOR UPRR	135010

	OPTIONAL ITEMS	
QTY.	FROGS	DWG #
1	RBM WITH PLATES	3035
1	SOLID MANGANESE SELF GUARDED FROG WITH PLATES	N/A
QTY.	ITEMS REQUIRED FOR RBM FROGS	DWG #
2	13'-0" BOLTLESS ADJUSTABLE GUARD BAR	160103
4	"FGP" FROG GAGE PLATE	156000

BILL OF TIES				
QTY.	SIZE	TIE NUMBER		
1	7" X 9" X 10'-0"	TIES 0 THRU 10A		
2	7" X 9" X 16'-0"	TIES 1 AND 2		
13	7" X 9" X 10'-0"	TIES 3 THRU 13		
10	7" X 9" X 11'-0"	TIES 14 THRU 23		
6	7" X 9" X 12'-0"	TIES 24 THRU 29		
4	7" X 9" X 13'-0"	TIES 30 THRU 33		
4	7" X 9" X 14'-0"	TIES 34 THRU 37		
4	7" X 9" X 15'-0"	TIES 38 THRU 41		
5	7" X 9" X 16'-0"	TIES 42 THRU 46		
7	7" X 9" X 17'-0"	TIES 47 THRU 53		
3	7" X 9" X 18'-0"	TIES 54 THRU 56		

NOTES:

- NEW INSTALLATION OF TURNOUT REQUIRES A
 A MINIMUM OF 6" OF CLEAN BALLAST UNDER THE
 TIES
- 2. ALL RAIL TO BE HEAD HARDENED.
- 3. ADJUSTABLE RAIL BRACES SHOWN ARE SYMBOLIC ILLUSTRATIONS ONLY. ACTUAL RAIL BRACES EMPLOYED ARE DEPENDENT ON THE MANUFACTURER.
- 4. 16'-6" SWITCH LAYOUTS USED WITH A NO. 7 TURNOUT HAVE DIFFERENT TURNOUT PLATE ARRANGEMENTS THAN THOSE USED WITH A NO. 9 TURNOUT.
- 5. INSTALL INSULATED JOINTS WHERE INDICATED ONLY WHEN REQUIRED BY SIGNAL CIRCUITS. ALL INSULATED JOINTS ARE TO BE SUSPENDED. THE LOCATION OF INSULATED JOINTS ON CROSSOVER RAILS AS SHOWN ARE BASED ON A MINIMUM 13' TRACK CENTERS. WHERE TRACK CENTERS ARE GREATER, CROSSOVER RAILS ARE TO BE EXTENDED, BUT INSULATED JOINTS MUST NOT BE STAGGERED OVER 4'-3".
- 6. ALL SWITCH RODS AND GAGE PLATES TO BE FURNISHED WITH SWITCH PACKAGE.
- 7. 22E, 36E, 1003ARS, OR 1004ARS SWITCH STANDS TO BE USED ON ALL YARD TURNOUTS.
- 8. A MINIMUM 1/2" GAP MUST BE MAINTAINED BETWEEN THE ENDS OF METAL TIE PLATES LOCATED BEYOND THE CENTER OF INSULATED JOINTS IN THE SWITCH HEEL AREA TO PROVIDE PROPER TRACK CIRCUIT SEPARATION.

UNION PACIFIC RAILROAD ENGINEERING STANDARDS

NO. 7 TURNOUT 136 LB. RAIL

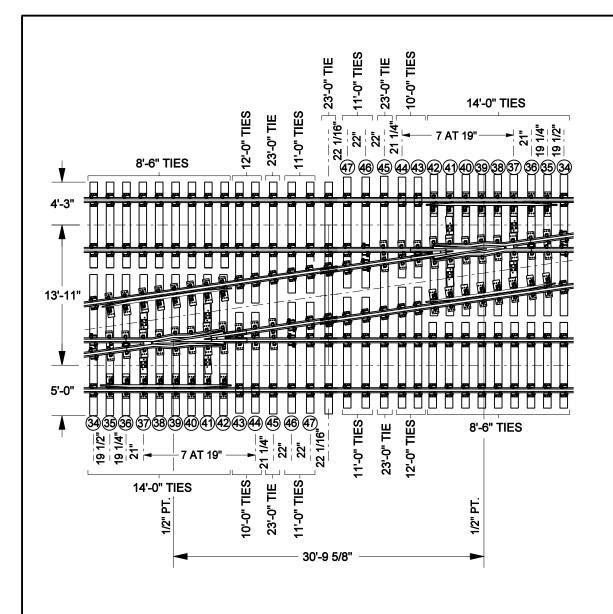
NOTES FOR MANUFACTURERS

1. ALL MATERIAL TO MEET OR EXCEED RAILROADS RELATED SPECIFICATIONS.

2. SIGNAL DEPARTMENT TO FURNISH PLATING FOR MACHINE MOUNTING.



ADOPTED: DEC. 23, 1982 REVISED: JULY 21, 2004 FILE NO.: 5000E 5000E



STD DWG 5000E

1/2" PT. TO 1/2" PT.
24'-5"
25'-0"
25'-6 15/16"
26'-1 7/8""
26'-8 7/8"
27'-3 13/16"
27'-10 13/16""
28'-5 3/4"
29'-0 3/4"
29'-7 11/16"
30'-2 5/8"
30'-9 5/8"

UNION PACIFIC RAILROAD ENGINEERING STANDARDS

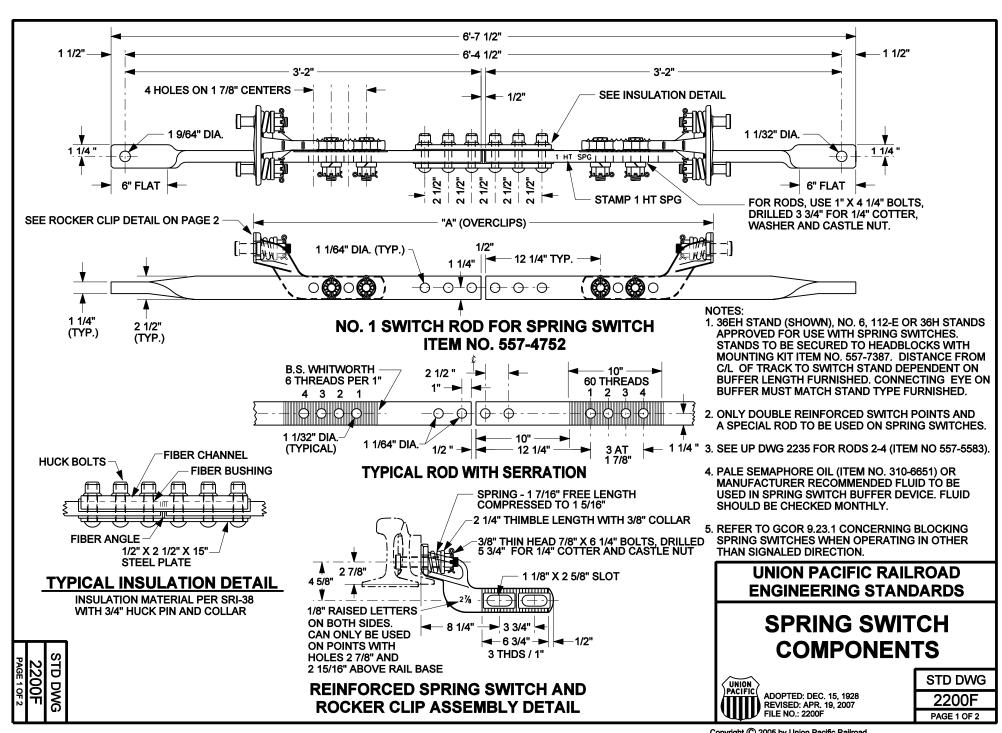
NO. 7 CROSSOVER 13'-0" TO 13'-11" **TRACK CENTERS**

136 LB. RAIL

ADOPTED: DEC. 23, 1982 REVISED: JULY 21, 2004 FILE NO.: 5000E

STD DWG

5000E PAGE 5 OF 5

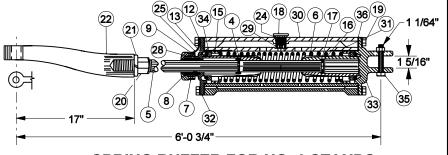


	OVERCLIP "A" DIMENSION			SPRING SWITCH POINTS			SWITCH	
SWITCH LTH	ROD #1	ROD #2	ROD #3	ROD#4	TYPE	ITEM N	NUMBERS	PKG
RAIL SIZE	ROD#1	ROD #2	ROD#3	NOD #4		LH	RH	ITEM NO.
115# 16'-6"	4'-0 1/16"	4'-0 7/16"	NA	NA	KNIFE	558-3420	558-3454	-
115# 26'-0"	4'-0 7/16"	4'-1"	4'-1 11/16"	4'-2 13/16"	SAMSON	558-3621	558-3624	-
133# 16-'6"	4'-0 1/8"	4'-1 5/16"	NA	NA	KNIFE	558-5198	558-5232	557-0754
133# 16-'6"	4'-0 1/8"	4'-1 5/16"	NA	NA	SAMSON	558-5658	558-5659	557-0754
133# 24'-0"	4'-0 1/8"	4'-0 7/8"	4'-1 5/8"	4'-2 3/8"	KNIFE	558-5539	558-5574	557-1010
133# 24'-0"	4'-0 1/8"	4'-0 7/8"	4'-1 5/8"	4'-2 3/8"	EXT. SAMSON	558-5677	558-5678	557-1010
136# 16'-6"	4'-0"	4'-0 3/8"	NA	NA	KNIFE	558-6018	558-6052	-

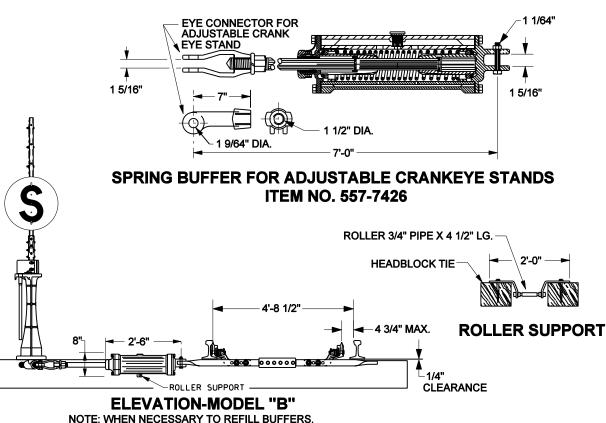
USE PALE SEMAPHORE OIL.

STD DWG

2200F



SPRING BUFFER FOR NO. 6 STANDS ITEM NO. 557-7404 (FOR MAINTENANCE ONLY)



,	'MECHANICAL SWITCHMAN-MODE	L B"
PART	DESCRIPTION	REQ'D
3	ROLLER	1
4	PISTON	2
5	PISTON ROD-STAINLESS STEEL	1
6	SPRING 19/32" WIRE 24 1/4" FREE 4 3/8" O.D.	1
7	PACKING NUT	1
8	PACKING NUT BUSHING	1
9	FRONT CAP BUSHING	1
12	VALVE SPRING	2
13	VALVE SPRING RETAINER	2
15	PISTON RING-1/4" X 5/32" X 4 5/8"	2
16	SHOULDER RETAINER (1/2)	4
17	PISTON ROD SHOULDER	2
18	FILLER PLUG	1
19	5/8" X 1 1/2" HEX. CAP SCREWS	16
20	1 1/2" DIA. JAM NUT	1
21	1 1/2" DIA, SPRING WASHER	1
22	EYE CONNECTION	1
24	GASKET (FIBRE)	2
25	PACKING.NUT ADJ. RETAINER	1
28	PACKING. (5 RINGS 5/16" X 1 1/2" I.D. 2 1/8" O.D.	1 SET
29	OIL STRAINER	1
30	HOUSING	1
31	CYLINDER	1
32	FRONT CAP	1
33	BACK CAP	1
34	VALVE	2
35	CONN.ROD BOLTS-1" X 4 5/8" H.C.H.T	1
36	GASKET-(LEAD)	2

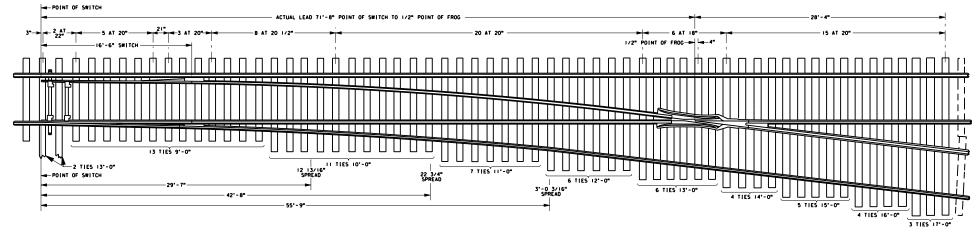
UNION PACIFIC RAILROAD ENGINEERING STANDARDS

SPRING SWITCH COMPONENTS

UNION PACIFIC ADOPTED: DEC. 15, 1928 REVISED: APR. 19, 2007 FILE NO.: 2200F STD DWG 2200F

PAGE 2 OF 2





	THEORETICAL TURNOUT DESIGN DATA	TABLE
	NUMBER	8 1/2
	ANGLE	6°-43'-59"
FROG	TOE LENGTH	2'-11"
	HEEL LENGTH	6'-5"
	TOTAL LENGTH	9' - 4"
	TOE SPREAD	3 5/8"
	HEEL SPREAD	9 9/16"
	LENGTH OF SWITCH (POINTS)	16'-6"
	SWITCH ANGLE	1°-46'-22"
	HEEL SPREAD	6 1/4"
	STRAIGHT STOCK RAIL	39'-0"/58'-6"
	BENT STOCK RAIL	39'-0"
	ACTUAL LEAD	71'-8"
	STRAIGHT CLOSURE RAIL LENGTH	52" - 3"
	CENTRAL ANGLE - CLOSURE CURVE	4° - 57' - 37"
	DEGREE OF CLOSURE CURVE ON မွ	9° - 30' - 30"
	RADIUS OF CLOSURE CURVE ON &	603.28'

NOTES.
THIS PLAN IS BASED ON 115 LB. R.E. MATERIAL
BUT MAY ALSO BE USED ON OTHER RAIL SECTIONS,
SLIGHT DIFFERENCES WILL OCCUR IN FROG AND
SWITCH PLATE DESIGNATIONS, FROG AND SWITCH TIE CENTERS, FROG LENGTHS, ETC., DEPENDING ON RAIL SECTION EMPLOYED.

16'-6" SWITCH LAYOUTS USED WITH A NO. 8 1/2 TURNOUT HAVE DIFFERENT PLATE ARRANGEMENTS THAN THOSE USED WITH A NO. 7, 9 OR NO. 10

INSTALL INSULATED JOINTS WHERE INDICATED ONLY WHEN REQUIRED BY SIGNAL CIRCUITS, ALL INSULATED JOINTS ARE TO BE SUSPENDED. THE LOCATION OF INSULATED JOINTS ON CROSSOVER RAILS AS SHOWN ARE BASED ON A MINIMUM 13' TRACK CENTERS. WHERE TRACK CENTERS ARE GREATER, CROSSOVER RAILS ARE TO BE EXTENDED, BUT INSULATED JOINTS MUST NOT BE STAGGERED

ALL SWITCH RODS AND GAGE PLATES TO BE FURNISHED WITH SWITCH PACKAGE,

22E, 36E, 1003ARS, OR 1004ARS SWITCH STANDS TO BE USED ON ALL YARD TURNOUTS.

A MINIMUM 1" GAP MUST BE MAINTAINED BETWEEN THE ENDS OF METAL TIE PLATES LOCATED BEYOND THE CENTER OF INSULATED JOINTS IN THE SWITCH HEEL AREA TO PROVIDE PROPER TRACK CIRCUIT

THIS DRAWING IS FOR REFERENCE PURPOSES ONLY. NOT TO BE USED **FOR NEW** CONSTRUCTION



UNION PACIFIC RAILROAD

Office of Chief Engineer Design

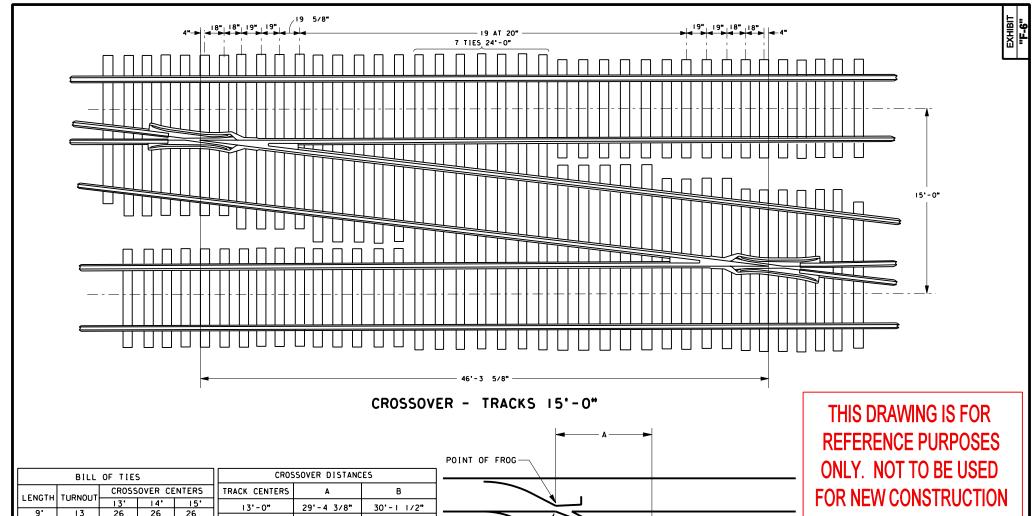
INDUSTRY STANDARDS

NO. 8 1/2 TURNOUT **AND CROSSOVER**

SHEET 1 OF 2

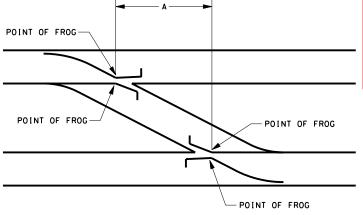
ADOPTED: JUNE 1, 1975 REVISED: AUG. 4, 2003 FILE NO.: EXHIBIT F-6

EXHIBIT "F-6"



BILL OF TIES					
LENGTH	CROSSOVER CENTERS				
LENGIH	TURNOUT	13'	14'	15'	
9,	13	26	26	26	⊩
10'	- 11	22	22	22	ΙL
11'	7	14	14	14	11
12'	6	12	12	12	╟
13'	8	16	16	16	l⊢
14'	4	_	8	8	
15'	5	_	_	10	ΙL
16'	4	_	_	_	Ш
17'	3	_	_	_	Ш
22'		17		_	_
23'	_	_	10	_	1
24'				7	l

_			
	CROSSOVER DISTANCES		
	TRACK CENTERS	Α	В
\dashv	13'-0"	29'-4 3/8"	30'-1 1/2"
┨	14'-0"	37'-10"	38'-7 7/8"
	15'-0"	46'-3 5/8"	47'-2 1/4"
\dashv	16'-0"	54'-9 3/8"	55'-8 5/8"
	FOR 1'-0" CHANGE	8. 4704'	8. 5292'
	FOR I* CHANGE	8. 4704"	8. 5292"





UNION PACIFIC RAILROAD

Office of Chief Engineer Design

INDUSTRY STANDARDS

NO. 8 1/2 TURNOUT AND CROSSOVER

SHEET 2 OF 2

ADOPTED: JUNE 1, 1975 REVISED: AUG. 4, 2003 FILE NO.: EXHIBIT F-6 EXHIBIT

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