DENON

SERVICE MANUAL

ELECTRONIC PIANO

MODEL **EP-3300**

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NIPPON COLUMBIA CO., LTD.

CAUTIONS

CAUTION:

• Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamps, or if it the resistance from chassis to either side of the power cord is less than 240 Kohms, the unit is defective.

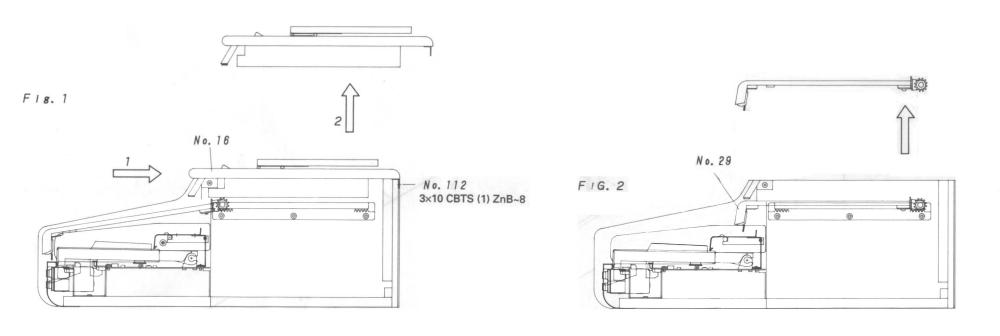
WARNING:

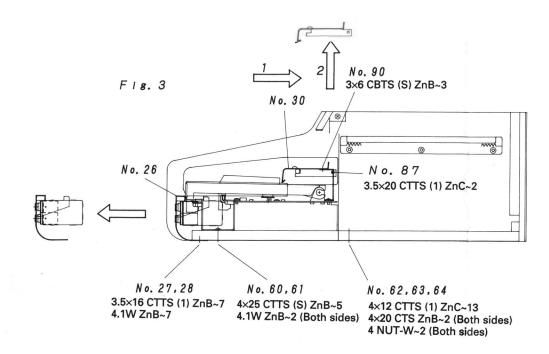
- Parts marked with this symbol have critical characteristics.
 Use ONLY replacement parts recommended by the manufacturer.
- DO NOT return the unit to the customer until the problem is located and corrected.

LIST OF P.C. Board UNIT

Name of P.C. Board	UNIT No.	Remarks
24 KEYS SWITCH BOARD	BP-380-2	
16 KEYS SWITCH BOARD	BP-383-2	
MAIN PCB	BP-421-2	
EFFECT BOARD	BP-422-1	
POWER BOARD	BP-419-1	
PANEL BOARD	BP-420-3	
L/FILTER BOARD	BP-393-2	U.S.A., Canada Models
	BP-393-3	Europe, U.K., Asia Models

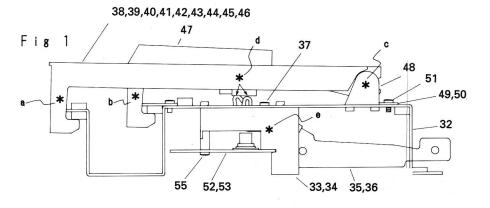
EP-3300 CABINET MECHANICAL PARTS REMOVAL





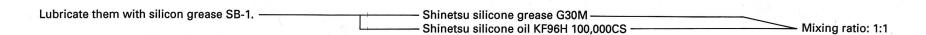
- 1. Remove roof board semi-assembly 16. (Fig. 1)
- 1) Remove eight (8) screws 112 (3 \times 10 CBTS(1)).
- 2) Move roof board semi-assembly 16 in the direction of arrow 1 and lift it in the direction of arrow 2.
- 2. Remove key cover assembly 29. (Fig. 2)
- 1) Lift key cover assembly 29 to remove it.
- 3. Remove top panel semi-assembly 30 and front panel 26. (Fig. 3)
- 1) Remove two (2) screws 87 (3.5 \times 20 CTTS(1)) and three (3) screws 90 (3 \times 6 CBTS(1)) and move top panel semi-assembly 30 in the direction of arrow 1 and then in the direction of arrow 2 to remove it.
- 2) Remove seven (7) screws 27 (3.5 \times 16 CTTS(1)) and four (4) washers 28 (4.1 W), then remove front panel 26 in the direction of the arrow.
- 4. Remove the keyboard unit. (Fig. 3)
- 1) Remove five (5) screws 60 (4 \times 25 CTTS(S)) and two (2) washers 61 (4.1W) from both ends.
- 2) Remove two (2) screws 63 (4 × 20 CTS) and two (2) nuts 61 (4NUT-W) and then thirteen (13) screws 62 (4 × 12 CTTS(1)).

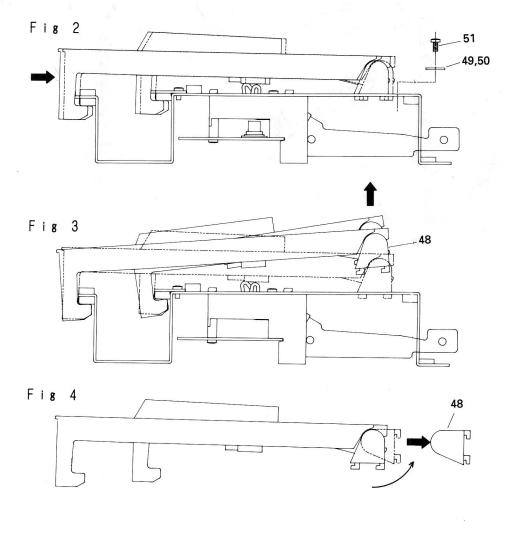
DISASSEMBLY OF KEY-148

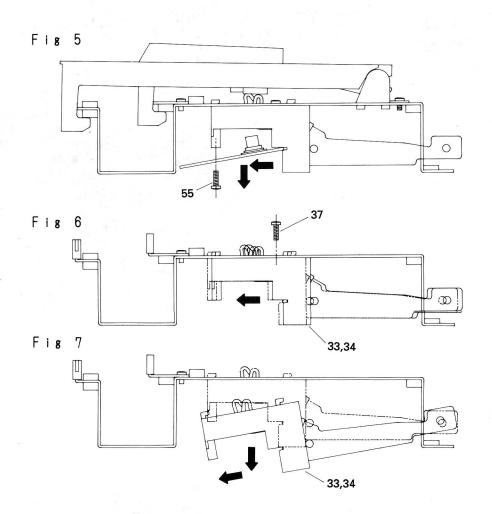


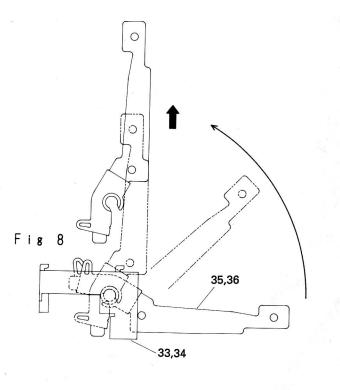
Apply a coat of grease to the portions marked with (*).

(a) Slide way inside the while key and key guide (w) (b) Slide way inside the black key and key guide (B) (c) Fit portion of key shaft and key (d) Slide way of hammer and slide cushion (e) Fit portion of hammer and hammer flange



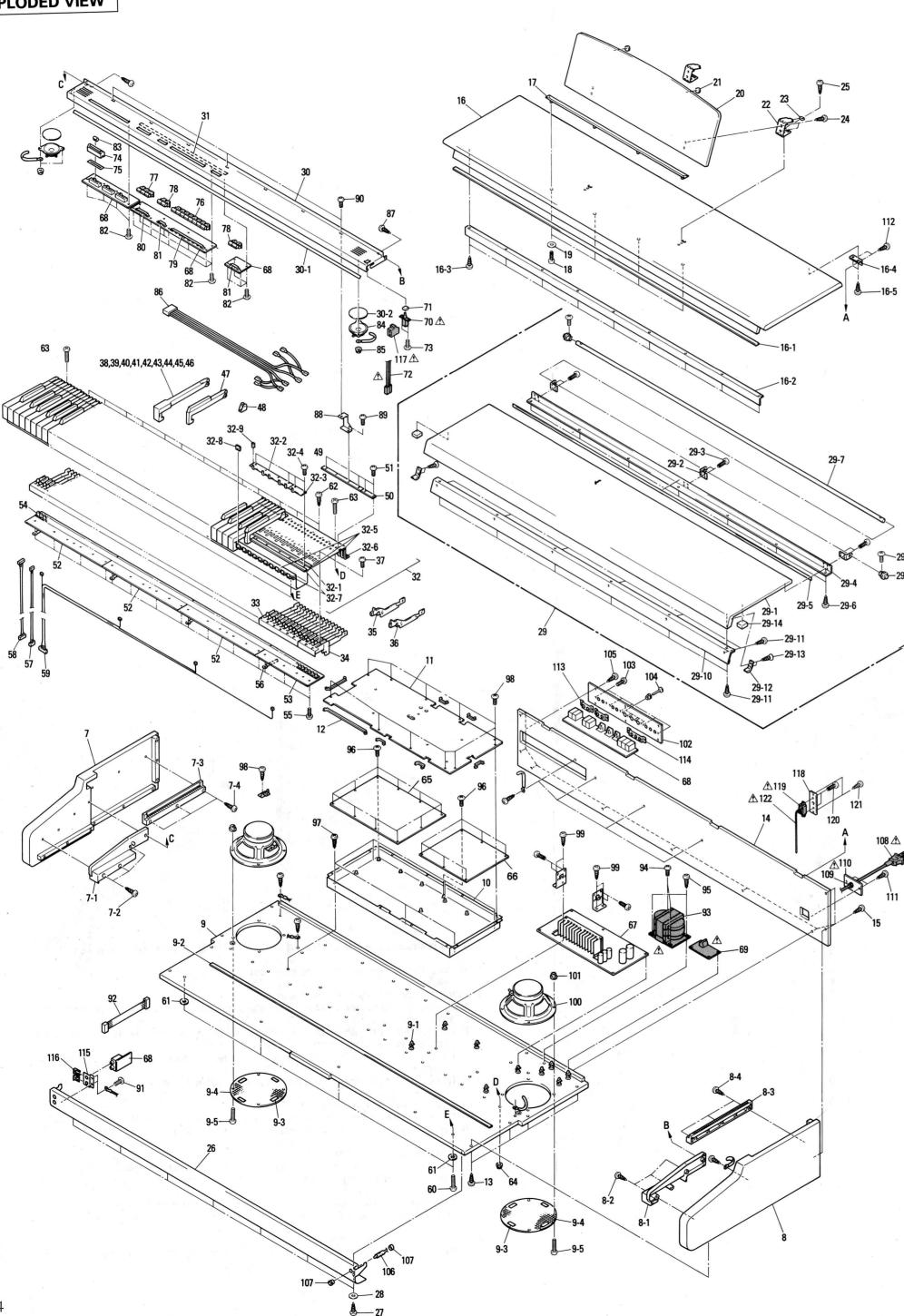






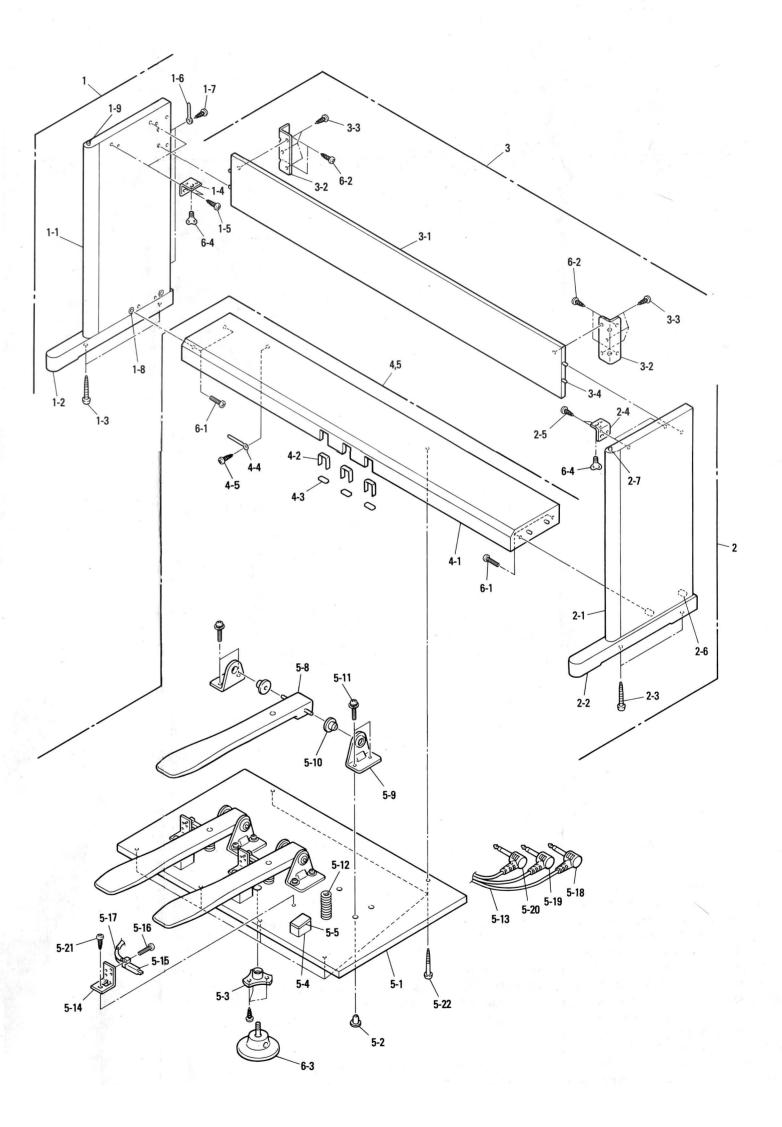
How to disassemble the keyboard unit KEY-148 Sectional view (Fig.1)

- 1. Remove the keyboard unit from the piano body.
- 2. How to remove the keyboard (Fig.2,3, and 4)
- 1) After removing screws 51, remove K/S stoppers 49,50. Push the keyboard toward the arrow. (Fig.2)
- Remove the key together with key shaft 48 from the chassis ass'y by lifting the rear part of the key in the arrow direction. (Fig.3)
- 3) Remove the while key first, and then, the black key. For mounting them, mount the black key first
- 4) Remove the key shaft 48 backward by turning it 90° in the arrow direction. (Fig.4)
- 3. How to remove the switch board. (Fig.5)
- Remove screw 55, and then, remove the switch board by moving it toward the arrow.
 Removal of the keyboard is not necessary when removing the switch board only.
- 4. How to remove the hammer (Fig.6,7)
- 1) Remove screws 37, and move the hammer flanges in the arrow direction. (Fig.6)
- 2) Remove hammer flanges 33,34 (together with each hammer) by moving them in the arrow directions. (Fig.7)
- 3) For removing the hammer flanges, all screws 37 can be removed by removing five white/black keys of octave G-B and four white/black keys on the high-pitched sound side.
- 5. How to remove the hammers
- 1) Remove hammer 35,36 in the arrow direction by turning them upward by 90°.



WARNING:

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DO NOT return the unit to the customer until the problem is located and corrected.



PARTS LIST OF EXPLODED VIEW

No.	Part Name		P-3300	
VO.	I all Ivaille	Q'ty	Part No.	Remark
1	SIDE PANEL (L) ASS'Y	(1)	1077545005	
-1	SIDE PANEL (L)	1	1077546004	
-2	FOOT (L)	1	1077547003	
	4 × 40 CTTS (1)	2	4734803032	
-4 E	JOINT BRACKET	4	4127184009	
-5 -6	3.5 × 16 CTTS (1) CORD HOLDER	2	4734806026 EP-4772	
-7	3.1 × 16 CRWS	2	4720309029	
-8	WOOD ANCHOR	4	4770150008	1000
-9	DOWEL ϕ 6 × 30	1		
2	SIDE PANEL (R) ASS'Y	(1)	1077548002	
-1	SIDE PANEL (R)	1	1077549001	
-2	FOOT (R)	1	1077547003	
-3	4 × 40 CTTS (1)	2	4734803032	
-4	JOINT BRACKET	2	4127184009	
-5	3.5 × 16 CTTS (1)	4	4734806026	
-6 -7	WOOD ANCHOR DOWEL \$\phi 6 \times 30\$	1	4770150008	
3	REAR BOARD ASS'Y	(1)	1077550003	
-1	REAR BOARD	1	1077551002	
-2	JOINT BRACKET	2	4127142106	
-3	3.5 × 12 CTTS (1)	6	4734804015	
-4	DOWEL $\phi 8 \times 30$	4		
4, 5	PEDAL BOX ASS'Y	(1)	1077552001	
4-1	PEDAL BOX	1	1077554009	
-2	PEDAL FELT	3	1247117111	
-3	PEDAL FELT	3	1247119009	
-4	CORD HOLDER	1	EP-4772	
-5	3 × 8 CBRTS (1)	1	4730304014	
5-1	PEDAL BOARD SPECIAL NUT	1 12	1077380008 SC-1123-1	
-2 -3	NUT	1	OJ-0103M	
-4	PEDAL STOPPER	3	1017960006	
-5	STOPPER FELT	3	1247112006	
-8		3	4367263023	
-9	PEDAL FALNGE	6	4367082000	
-10	PF. BUSH	6	4367083106	
-11	4 × 14 CPS (WITH W. SW)	12	4700021026	
-12	PEDAL SPRING	3	4367148009	
-13		1	2039458003	
-14	1, 111 -11 -11	3	4127160104	
-15	PEDAL SWITCH	3	2127001003	
-16	2 × 10 CPS	3	4711810006 MRB-1089	
-17 -18	UL TUBE 14mm DAN. PLUG SHEET	1	5137146007	
-19	SOF. PLUG SHEET	1	5137147006	The second
-20	SOS. PLUG SHEET	1	5137148005	
-21	3.5 × 10 CBTS (1)	3	4733804003	
-22	3.5 × 25 CRWS	6	4720411014	
6	ENVELOPE ASS'Y	(1)	5057064007	
-1	6 × 35 CTS	4	4714804022	
-2	6 × 16 CTS	4	4714609023	
-3	ADJUSTER	1	1047038005	
-4	PRESS WING SCREW	4	MMP1142	
-	CIDE DOADD (I) CEAN	(1)	1077170007	
7	SIDE BOARD (L) SEMI	(1)	1077476307	
-1 -2	KEY BLOCK (L) 3.5 × 16 CTTS (1)	3	1037131103 4734806071	
-3	RACK (L)	1	4357011104	
-4	3.5 × 20 CTTS (1)	3	4734806039	
8	SIDE BOARD (R) SEMI	(1)	1077480306	
-1	KEY BLOCK (R)	1	1037132102	
-2	The Administration of	3	4734806071	
-3	RACK (R)	1	4357012103	
-4	3.5 × 20 CTTS (1)	3	4734806039	
9		(1)	1077485301	
, -1	LOCKING SUPPORT	9	4498079005	311.2
-2		1	1247090034	1
-3		8	1247073006	
-4	SPEAKER NET	2	1097035003	I.

NI -	Dowt Many		EP-3300	
No.	Part Name	Q'ty	Part No.	Remarks
-5	FIX BOLT (M4 × 30)	- 8		
10	SHIELD CASE ASS'Y	1	4147025203	4.
11	SHIELD COVER	1	4147024408	
12	EDGING 365mm	1		
13	3.5 × 25 CTTS (1)	8	4734804002	
14	REAR BOARD	1	1077487105	
15	3.5 × 20 CTTS (1)	9 (1)	4734806000	
16	ROOF BOARD SEMI ASS'Y	(1)	1077489404	
-1 -2	PROTECTION FELT REFORM RAIL	1	1247146001 4097020206	
-3	3.5 × 12 CBTS (1)	9	4733804045	
-4	ANGLE BRACKET	4	4037010001	
-5	3 × 12 CBRTS (1)	8	4730306012	*
17	MUSIC STOPPER	1	4397035108	
18	3 × 18 CBTS (P)	4	4737500060	
19	3.5 W	4	4751134001	
20	SCORE HOLDER ASS'Y	(1)	1077464005	
21	LID CUSHION	2	4617026017	
22	SCORE HINGE	2	4017027108	
23	PROTECTION SHEET	2	1247123008	
24	3 × 8 CBTS (1)	4	4733830006	
25	3 × 10 CBTS (1)	4	4733804006	
26	FRONT PANEL	1.	1027233503	
27	3.5 × 16 CTTS (1)	7	4734806013	
28	4.1 WASHER	7	4751152009	
29	KEY COVER ASS'Y	(1)	1077492307	
-1	KEY COVER	1	1077463006	
-2	BRACKET (A)	3	4127202208	
-3	3 × 6 CBTS (S)	6	4737002005	
-4	BRACKET (B)	1	4127203207	
-5	HIMELON SHEET	1	1247142018	_
-6	3.5 × 10 CBTS (1)	7	4733804003	
-7	SHAFT	1	4357010105	
-8 -9	GEAR	2	4247001101 4737002018	
-9 -10	3 × 8 CBTS (S) FRONT COVER	1	1027229203	
-10	3.5 × 10 CBTS (1)	1	4733804003	· · · · · · · · · · · · · · · · · · ·
-12	PROTECTER	2	4317005202	
-13	2.6 × 10 CFTS (1)	4	4732205027	
-14	STOPPER RUBBER	2	1247144003	
		(1)	1027235307	
-1	KEN OSAE FELT	1	1247095068	
-2	SPEAKER HIMELON	2	1227032009	
31	HIMELON SHEET	1	1247142021	
	[KEY-148]	100	71.5	
32	KEY CHASSIS ASS'Y	(1)	4117100611	
-1	KEY CHASSIS	1	4117098309	
-2	KEY GUIDE RAIL	7	4367278005	
-3	KEY GUIDE RAIL (S)	1	4367286000	
-4	3 × 6 CBTS (S)	16	4737002034	
-5	KEY CUSHION	3	1247114004	
-6	KEY CUSHION	1	1247140007	
-7	KEY CUSHION	2	1247114046	
-8	KEY GUIDE (W)	52	4317003204	
-9	KEY GUIDE (B)	36	4317004300	
33	HAMMER FLANGE	7	4367284109	
34	HAMMER (IAV) ACCOV	1 (52)	4367285108	
35	HAMMER (W) ASS'Y	(52)	4367299204	7
-1	HAMMER (W)	52	4367297109	
-2 -3	HAMMER CUSHION	52	4367295004	
_	HAMMER (B) ASS'V	(36)	1247116109	
36 -1	HAMMER (B) ASS'Y HAMMER (B)	(36)	4367300203	
-2	HAMMER WEIGHT (B)	36	4367298108 4367296003	
-3		36	1247116109	
37	3 × 10 CBTS (B ₀)	16	4733814019	
38	KEY ASS'Y (W)	(7)	4367290203	
-1	KEY A	7	4367265209	
-2	SLIDE CUSHION	7	1247115100	
39		(8)	4367290216	

No.	Part Name	E	P-3300	
IVO.	rait ivaine	Q'ty	Part No.	Remarks
-1	KEY B	8	4367266208	
-2	SLIDE CUSHION	8	1247115100	04
40	KEY ASS'Y (W)	(7)	4367301309	
-1	KEY C	7	4367267207	
-2	SLIDE CUSHION	7	1247115100	
-3	FENDER FELT	7	1247113100	
41	KEY ASS'Y (W)			
		(7)	4367290232	
-1	KEY D	7	4367268206	
-2	SLIDE CUSHION	7	1247115100	
42	KEY ASS'Y (W)	(7)	4367290245	
-1	KEY E	7	4367269205	
-2	SLIDE CUSHION	7	1247115100	
43	KEY ASS'Y (W)	(7)	4367301312	
-1	KEY F	7	4367270207	
-2	SLIDE CUSHION	7	1247115100	
-3	FENDER FELT	7	1247147000	
44	KEY ASS'Y (W)	(7)	4367290261	
-1	KEY G	7	4367271206	
-2	SLIDE CUSHION	7		
			1247115100	-
45	KEY ASS'Y (W)	(1)	4367291202	
-1	KEY A'	1	4367272205	
-2	SLIDE CUSHION	1	1247115100	
46	KEY ASS'Y (W)	(1)	4367301325	
-1	KEY C'	1	4367273204	XXXXXXX
-2	SLIDE CUSHION	1	1247115100	
-3	FENDER FELT	1	1247147000	
47	KEY ASS'Y (B)	(36)	4367292502	
-1	KEY A#	36	4367276502	
-2	SLIDE CUSHION			
		36	1247115100	7/
48	KEY SHAFT	88	4367277200	
49	K/S STOPPER	7	4367279004	
50	K/S STOPPER (S)	1 1	4367287009	
51	3 × 6 CBTS (S)	16	4737002034	
52	24 KEYS SWITCH BOARD	3	BP-380-2	
53	16 KEYS SWITCH BOARD	1	BP-383-2	
54	RUBBER SWITCH 8-II	11	2128598104	
55	3 × 10 CBTS (B ₀)	15	4733814019	
56	CORD HOLDER	4	EP-4772	
57	6P CONNECTOR ASS'Y	1		
_		_	2041435043	
58	10P CONNECTOR ASS'Y	1	2045037049	-
59	11P CONNECTOR ASS'Y	1	2047420133	
60	4 × 25 CTTS (S)	5		
61	4.1 WASHER	2	4751152009	- F
62	4 × 12 CTTS (1)	13	4734406015	
63	4 × 20 CTS	2	4714410021	
64	4 NUT-W	2	4756131009	
65	MAIN PCB UNIT	1	BP-421-1	
65 66	MAIN PCB UNIT	1	BP-421-1 BP-423	
66	EFFECT PCB UNIT	1	BP-423	
66 67	POWER PCB UNIT	1 I	BP-423 BP-419-2	
66 67 68	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT	1 	BP-423 BP-419-2 BP-420-2	
66 67 68 69	POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT	1 	BP-423 BP-419-2 BP-420-2 BP-393-2	
66 67 68 69	POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT	1 1 1 1	BP-423 BP-419-2 BP-420-2	
66 67 68 69 69 70	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH	1 1 1 1	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3 2128590018	
66 67 68 69 69	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH PUSH BUTTON	1 1 1 1	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3	
66 67 68 69 69 70	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH	1 1 1 1	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3 2128590018	
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66 67 68 69 69 70 71 72	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH PUSH BUTTON SW. CONNECTOR ASS'Y	1 1 1 1 1 1 1	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3 2128590018 1137015048 2033512055	
66 67 68 69 69 70 71 72 73	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH PUSH BUTTON SW. CONNECTOR ASS'Y 3 × 6 CBTS (S)	1 1 1 1 1 1 1 1 2	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3 2128590018 1137015048 2033512055 4737002034	
66 67 68 69 70 71 72 73 74 75	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH PUSH BUTTON SW. CONNECTOR ASS'Y 3 × 6 CBTS (S) VOLUME PANEL BLIND SHEET	1 1 1 1 1 1 1 1 2 3	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3 2128590018 1137015048 2033512055 4737002034 1037092116 1227027108	
66 67 68 69 70 71 72 73 74 75	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH PUSH BUTTON SW. CONNECTOR ASS'Y 3 × 6 CBTS (S) VOLUME PANEL BLIND SHEET SWITCH BUTTON	1 1 1 1 1 1 1 2 3 3	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3 2128590018 1137015048 2033512055 4737002034 1037092116 1227027108 1137030117	
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66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH PUSH BUTTON SW. CONNECTOR ASS'Y 3 × 6 CBTS (S) VOLUME PANEL BLIND SHEET SWITCH BUTTON SWITCH BUTTON (S) SWITCH BUTTON (S) BLIND SHEET BLIND SHEET BLIND SHEET	1	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3 2128590018 1137015048 2033512055 4737002034 1037092116 1227027108 1137032011 1137032021 1137032034 1227029164 1227029177 1227029135	
66 67 68 69 70 71 72 73 74 75 76 77 78 80 81 82	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH PUSH BUTTON SW. CONNECTOR ASS'Y 3 × 6 CBTS (S) VOLUME PANEL BLIND SHEET SWITCH BUTTON SWITCH BUTTON (S) SWITCH BUTTON (S) BLIND SHEET BLIND SHEET BLIND SHEET BLIND SHEET BLIND SHEET 3 × 6 CBTS (S)	1	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3 2128590018 1137015048 2033512055 4737002034 1037092116 1227027108 1137032011 1137032021 1137032034 1227029164 1227029135 4737002034 1137031116	
66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83	EFFECT PCB UNIT POWER PCB UNIT PANLL PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT L/FILTER PCB UNIT POWER SWITCH PUSH BUTTON SW. CONNECTOR ASS'Y 3 × 6 CBTS (S) VOLUME PANEL BLIND SHEET SWITCH BUTTON SWITCH BUTTON (S) SWITCH BUTTON (S) BLIND SHEET BLIND SHEET BLIND SHEET BLIND SHEET BLIND SHEET SLIDE VOLUME KNOB	1	BP-423 BP-419-2 BP-420-2 BP-393-2 BP-393-3 2128590018 1137015048 2033512055 4737002034 1037092116 1227027108 1137032011 1137032021 1137032034 1227029164 1227029177 1227029135 4737002034	U.S.A.,Canada Asia,Europe U.

	No. Part Name		E	EP-3300	de la
	INO.	Part Name	Q'ty	Part No.	Remarks
	87	3.5 × 20 CTTS (1)	2	4734806000	
	88	T.P SUPPORTER	3	4337004005	V 9:
	89	3 × 6 CBTS (S)	3	4737002034	7.0
	90	3 × 6 CBTS (S)	3	4737002034	
	91	3 × 6 CBTS (S)	2	4737002034	
	92	5P CONNECTOR ASS'Y	1	2039460017	
Λ	93	POWER TRANS	1	2338539005	U.S.A.,Canada
1	93	POWER TRANS	1	2338542005	Asia
\triangle	93	POWER TRANS	1	2338544003	Europe
1	93	POWER TRANS	1	2338541006	U.K.
	94	4 × 14 CTS	2	4714408017	
	95	4 × 12 CTTS (1)	2	4734406015	
	96	3 × 6 CBTS (S)	12	4777002034	
	97	3.5 × 10 CBTS (1)	6	4733804003	
	98	3 × 6 CBTS (S)	11	4777002034	
	99	3.5 × 10 CBTS (1)	4	4733804003	
	100	16RG03M	2	3017017009	
	101	4 NUT-W	8	SC-1050H	
	102	AUX PANEL (BLACK COATING)	1	1027193012	
	102	AUX PANEL (VINYL CHLORIDE STEEL PLATE)	1	1027252005	-
	103	3 × 8 CBTS (S)	6	4737002021	
	104	PUSH RIVET	6	4770210003	
	105	3 × 10 CBTS (1)	8	4733814006	
	106	LED ASS'Y	1	3937019019	
	107	LED BUSHING	1	4430310007	
Λ	108	AC CORD WITH PLUG	1	2062021009	U.S.A.,Canada
Λ	108	AC CORD WITH PLUG	1	2062002031	Asia,Europe
^	108	AC CORD WITH PLUG	1	2007057009	U.K.
1	109	BUSHING	1	4450047004	U.S.A.,Canada Asia,Europe
	110	BUSHING PLATE	1	4127133005	U.S.A.,Canada Asia,Europe
	110	BUSHING PLATE	2	4127223009	U.K.
	111	3 × 10 CBTS (1)	2	4733814006	
	112	3 × 10 CBTS (1)	8	4733814006	w.
	113	JACK BRACKET	2	4127138000	
	114	JACK BRACKET	1	4121185008	
	115	H/J BRACKET	1	4127207106	
	116	SNAP PLATE	2		
Λ	117	SWITCH COVER	1	4157006005	
	118	SWITCH PLATE	1	4127199007	Asia
Λ	119	VOLTAGE SELECTOR SW.	1	2122001008	Asia
	120	3 × 10 CBTS (P)	2	4737508017	Asia
	121	3 × 10 CBTS (1)	2	4733804006	Asia
\triangle	122	1 WAY WIRE ASS'Y	1	2031448011	Asia

Parts marked with this symbol have critical characteristics.

Use ONLY replacement parts recommended by the manufacturer.

DO NOT return the unit to the customer until the problem is located and

ADJUSTMENT

Troubleshooting of Key-148

1. A keyboard does not return normally.

- a) The keyboard itself does not move normally.
- b) Its hammer does not function normally.
- c) Both keyboard and hammers function normally when they are not combined with each other, but they don't function normally together when they are combined with each other.

∧ How to locate its cause

Lift the hammer tip. If the keyboard lowers due to its own weight, the trouble is not caused by (a).

If the keyboard does not lowers, the trouble is caused by (a).

After fixing the keyboard under its lifted condition, lift the hammer up and down to check if a feeling of resistance of the hammer exists. If yes, the trouble is caused by (b).

If the keyboard lowers due to its own weight without any feeling of resistance of the hammer, the trouble is caused by (c)

Causes of (a)

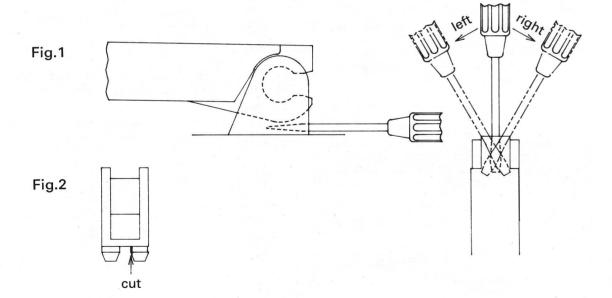
1) Malfunction due to the friction force between the key guide and the keyboard.

Repair method

Insert a small minus screwdriver into the key shaft rear part as shown in Fig.1, and position the key for normal movement while tilting it left ward or right ward.

If the key shaft can fully adjusted right ward, but it cannot fully be adjusted left ward, cut the inside of the rear lead of the key shaft by using a cutter knife as shown in Fig.2.

Fig.1 Left Right Fig.2 Cut



Causes of (b)

2) A contact to the chassis due to the bending of hammer.
3) A contact to the chassis due to the exfoliation of the hammer cushion.
4) The fit portion of the hammer and hammer flange is not lubricated with grease.
Apply a coat of grease. (SB-1)

Causes of (c)

2. Action noises

- 1) The fit portion of the key shaft and key is out lubricated with grease.
- 2) The fit portion SB-1 of the hammer and hammer flange is not lubricated with grease. SB-1
- 3) No slide cushion exists. (Either hammer or key lowers.)
- 4) A tightening failure of key guide rail screw (key touches the screw head when pressing it, or noises are produced when key returns).

3. Others

1) Key arrangement adjustment failure

3) Key shaft is unstable longitudinally.

2) Key fluctuates

Key shaft is brokenReplace the key shaft.

- , ito i illustration
- 4) Slide cushion is worn.

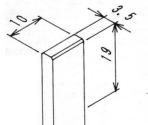
Neither slide cushion nor hammer slide portion is lubricated with grease, or they

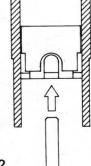
are lubricated insufficiently......Apply a coat of grease (SB-1)

Adjusting method

- 1) This action is not adjustable basically, except for the horizontal key arrangement.
- 2) For adjusting the key arrangement, insert the tool shown in Fig.1 into the groove key guide as shown in Fig.2 and 3, and wrench the groove toward the desired moving direction.

 (After this adjustment lift each, and check if key moves normally.)





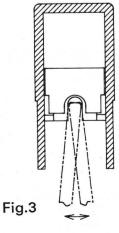


Fig.1

Fig.2

TEST MODE AND ADJUSTMENT

BP-421 MAIN PCB

Test Mode

- (1) How to set to the test mode:
 - Press the BASS button and hold it, then set the POWER switch to ON. Only the PIANO 1 indicator lights.
- (2) How to clear the test mode:
 - Press the timbre select button once or set the POWER switch to OFF and then ON again.
- (3) Details of test mode

OFFSET adjustment

MSB adjustment

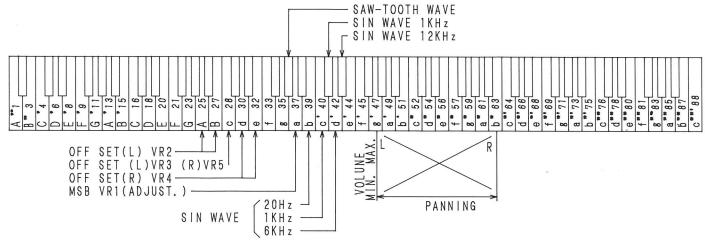
Sine-wave outputs (20Hz, 1kHz, 6kHz, 12kHz)

Sine-wave outputs (higher than the above at 1kHz)

Panning

(4) Relationship between test mode and keyboard

See the diagram below.



Adjustment

- (1) Test equipment necessary for adjustment Millivoltmeter
- (2) Before starting

Warm up for 5 minutes and set to the test mode before starting adjustment.

(3) Adjustment point locations

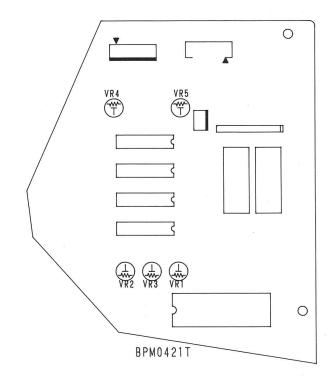
See the diagram on the right.

(4) Order of adjustments

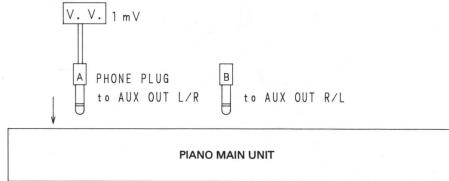
1	Warm up	More than 5 minutes		
2	Test mode			
3	MSB adjustment		VR1	
4	OFFSET adjustment	1	VR5 (R Side)	
		2	VR4 (R Side)	
		3	VR3 (L Side)	
		4	VR2 (L Side)	

(5) Settings of VRs on panel

Name of VR	VOLUME	BRILLIANCE
Setting	MAX.	BRIGHT





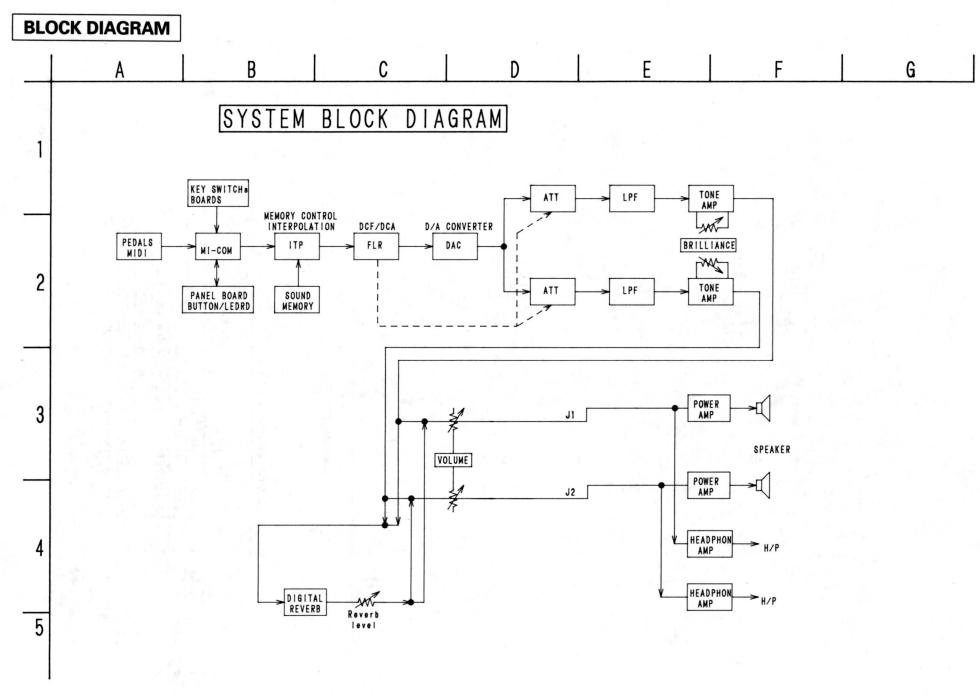


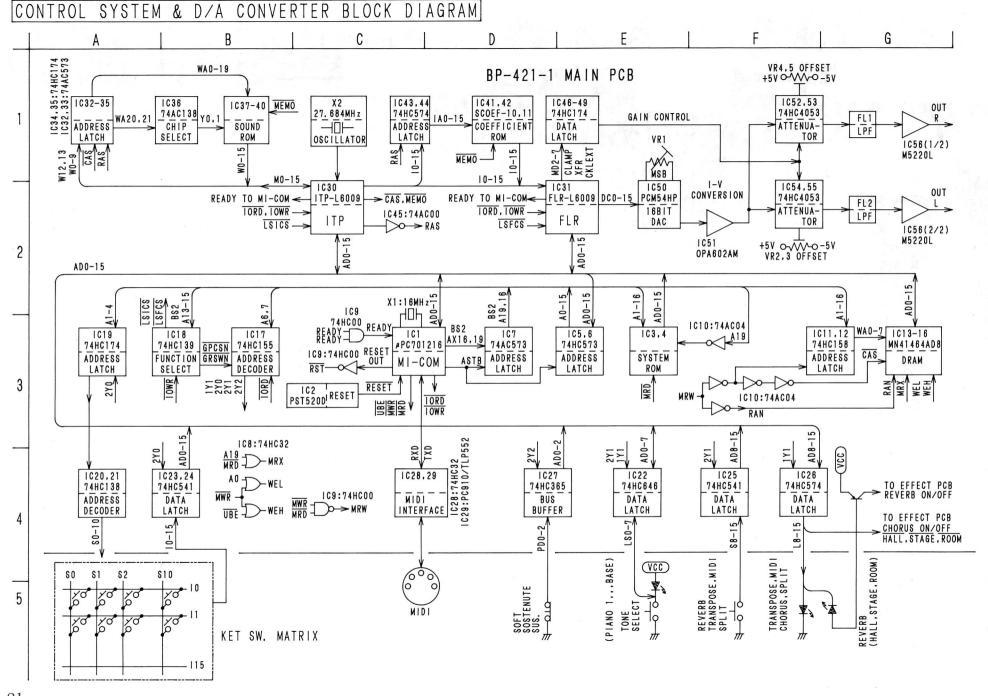
(7) Adjustment procedure

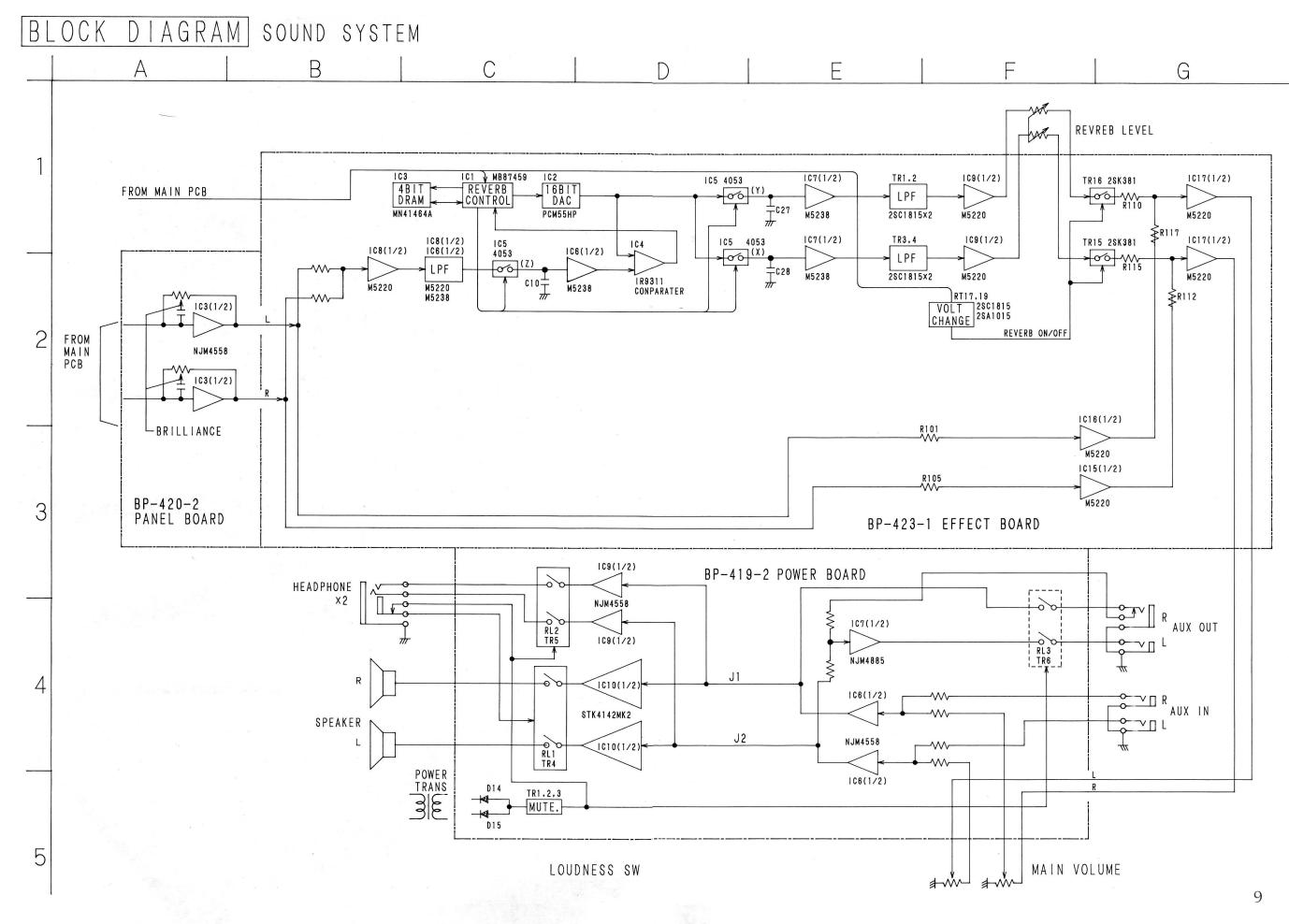
Adjust the VRs so the millivoltmeter reading is minimum.

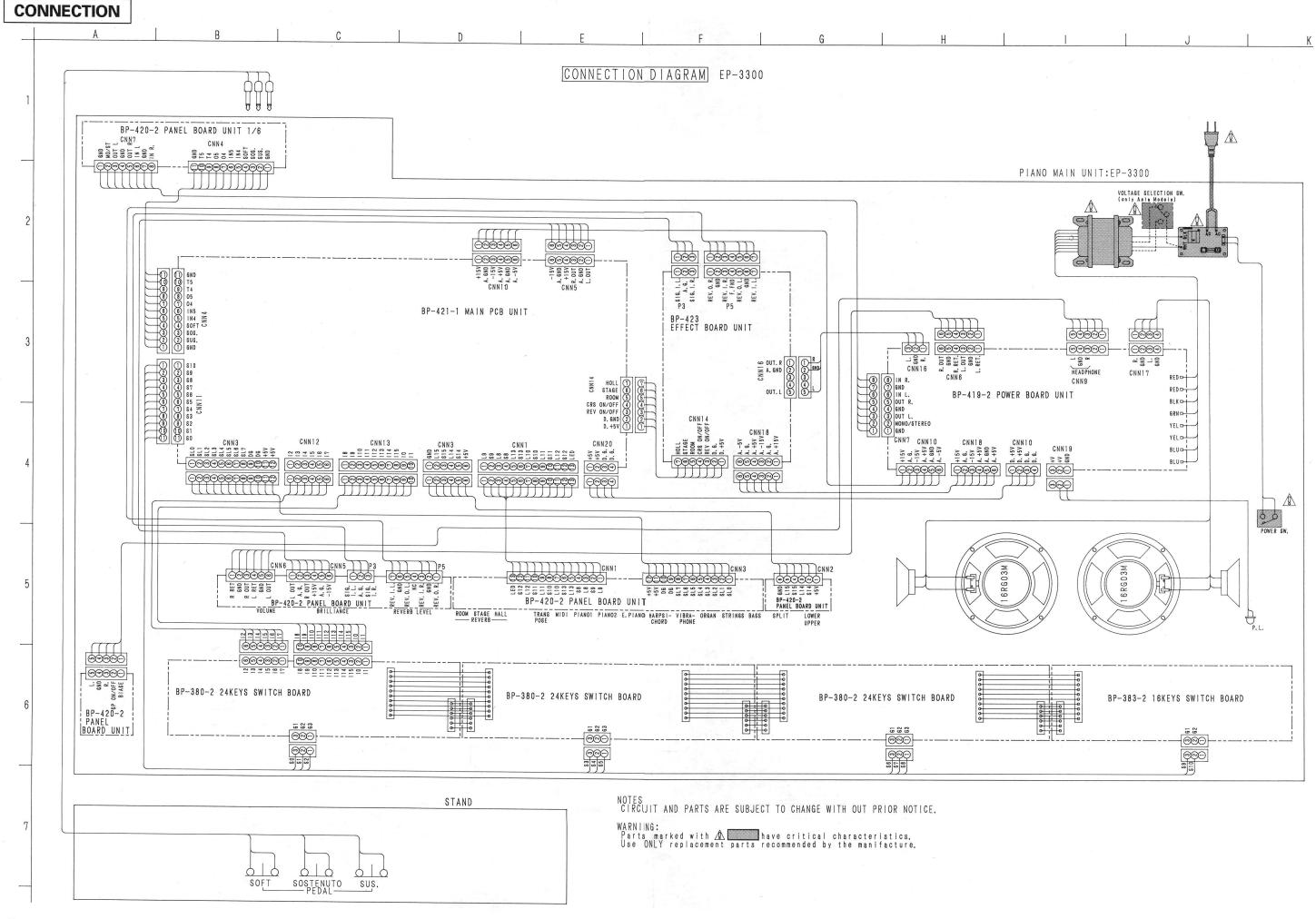
	VR No.	Plug positions (AUX OUT)		No. of keys	Operation
		Α	В		
1	VR1	R	L	37 (A)	Set A to ON.
2	VR5	R	L	28 (C)	Set C to ON repeatedly.
3	VR4	R	L	30, 32 (D, E)	Set D and E to ON alternately and repeatedly.
4	VR3	L	R	28 (C)	Set C to ON repeatedly.
5	VR2	L	R	25, 27 (A, B)	Set A and B to ON alternately and repeatedly.

Note: For item 1 adjust to the volume is minimum when listening.









PARTS LIST Printed Circut Board: EP-3300

1	Ref. No.	Part No.	Part Name	Remarks
Ī	IC1	2621535004	₽PD70216GF-8-3B8	
1	102	2630803002	PST520D-2	
1	103	2621726062	27C512-3300-2. 0-L	
	IC4	2621727061	27C512-3300-2.0-M	
	105,6	2621313006	TC74HC573AP	
	107.32.33	2621538001	CD74AC573E	
	108,28	2621321001	TC74HC32AP	
	109	2621318001	TC74HC00AP	
	IC10	2621542000	HD74AC04P	
	IC11,12	2621552003	HD74AC158P	
	IC13-16	2621551004	MN4164A-08	
	IC17	2621544008	TC74HC155AP	
	IC18	2621159008	TC74HC139AP	
	IC19.34.	2621543002	TC74HC174AP	
1	35.46-49			
1	1020,21	2621160000	TC74HC138AP	
	1022	2621077009	TC74HC646AP	
	1023-25	2621315004	TC74HC541AP	
	1026,43,44	2621314005	TC74HC574AP	
	IC27	2621553002	TC74HC365AP	
	IC29	3939330000	TLP552/PC910	
	1030	2621536003	ITP-L6009	
	IC31	2621537002	FLR-L6009	
	IC36	2621592005	TC74AC138P	
	IC37	2621730003	LH538K13 AWV-100-3	
	IC38	2621731002	LH538K14 AWV-100-4	
	1039	2621728002	LH538K11 AWV-100-1	
	1C40	2621729001	LH538K12 AWV-100-2	
	IC41	2621545007	SCOEF10-512 9743-081	
	1042	2621546006	SCOEF11-512 9743-081	
	IC45	2621541001	HD74ACOOP	
	1050	2620672007	PCM54HP	
	IC51	2630804001	OPA602AM	
	1052-55	2621550005	CD74HC4053E	
	IC56	2630226003	M5220L	
	FL1,2	2610123003	LP YC258BLR-5589N	
7	R20.21	2412315035	RD14B2E330GFRF	330
7	R38-41	2412371011	R01482E150GFRF	150
	X1		HC-49/U-S 16.000MHz	
	X2	100000000000000000000000000000000000000	COX-042C 27.684MHz	
	RA1-3	2462045038	RK99=1H103JP8	10Kº×8
	RA4	2462085001	RK99=1H103JP3	10K0×3
	VR1	2116089010	10. L 100 2222 0 304	B−1MKΩ
	VR2-5	2116089007	K07PB502	B−5KΩ

BP-423-1 EFFECT BOARD

	01 120 1	LIII LO L DO	71110	
	Ref. No.	Part No.	Part Name	Remarks
	D1,9,10	2760432000	188270A	
	TR1-4.17 TR15.16	2730198028 2750048006	2SC1815(GR) 2CK381(D/E)	
	TR18	2710102021	2SA1015(GR)	
	IC1	2631486001	MB87459PF-001	
	102	2621561007	PCM55HP	
	103	2621551004	MN41464A-08	
	IC4	2630806009	IR9311	
	105	2621562006	TC74HC4053AP	
	IC6.7	2630679000	M5238P	
	IC8,9,15	2630317006	M5220P	
	16.17			
	X1	3997002024	HC-49/U-S 20.000MHz	
Λ	R201.202	2412371011	RD14B2E150GFRF	150
	RA1	2462077006	RK99=1H104JP4	100K0×4
	L10-16,19	2350023007	BL02RN2-R62	
	21-25,27			
	L1-4	2350090001	SBT-0240	

BP-420-2 PANEL BOARD

	Ref. No.	Part No.	Part Name	Remarks
	1C3	2630081002	NJM4558D	
	SW1-10	2124388004	TACT SWITCH	
	12-16		·	
	LD1-10.	3939490005	LN221RP	
	12-16.			
100	VR1,3	2117050006	J3020VBB103	B-10K₽
	VR2	2117050019	J3020VBB503	B-50K □
	L1-12	2350050009	BEAD INDUCTOR	
Λ	R29-32	2412314007	RD14B2E101JNBF	1000
	MIDI	2049431007	DIN SOCKET	
	AUX IN	2049437001	PHONE JACK	
	AUX OUT	2049436002	PHONE JACK	
	PEDAL	2049444007	PHONE JACK	
	HEADPHONE	2049443008	PHONE JACK	
			•	

EP-419-2 POWER BOARD

			98 1845	
	Ref. No.	Part No.	Part Name	Remarks
	1C1	2360053006	NJM7805FA	
	102	2630561001	NJM7915FA	
	1C3	2630560002	NJM7815FA	
	1C4	2630567005	NJM78M05FA	
	105	2630501003	NJM79M05FA	
	IC6.7	2630405002	NJM4558S	
	IC9	2630485006	NJM4556S	
	IC10	2650074002	STK4142MK2	
Λ	D1	2760505005	D8A20B	
	D2.3.5-12	2760432000	188270A	
	14-19			
Λ	D4	2760504006	DBA10C	
Λ	D13	2760576005	DBA40C	
	ZD1	2760468003	HZS9B-(1)	
	TR1,4-6	2730198028	2SC1815(GR)	
	TR2,3	2710102021	2SA1015(GR)	
	RL1	2140146000	G6B2214P-US DC12V	
	RL2,3	2140148008	G5A-234P DA12	
Λ	F1.2	2081039092	FUSE 4A 125V	U. S. A Canada
Λ	F1.2	2081015087	FUSE 4A 125V	Europe.U.K.
Λ	F1.2	2081035070	FUSE 4A 125V	Asta
Λ	F3.4	2061039021	FUSE 500mA 125V	U. S. A Canada
Λ	F3.4	2061015003	FUSE 500mA 250V	Europe.U.K.
-	F3.4	2061035083	FUSE 630mA 125V	Asta
Λ	F5	2061039034	FU8E 1A 125V	U. S. A Canada
Λ	F5 ·	2061015029	FUSE 1A 250V	Europe.U.K.
Λ	F5	2061053007	FUSE 1A 125V	Asta
	R69.78	2412314007	RD1482E101JN8F	1000
Λ	R76.77	2452381003	RN14B3D4R7JNBF	4. 70
Λ	R80	2412321028	RD1482E152JNBF	1.5K ⁰
Λ	R92	2412314081	RD1482E581JNBF	560º
Λ	R95.98	2412321087	RD1482E121JNBF	1200
	L1-5	2350050009	BEAD INDUCTOR	•
	20.00		Later and the second	

BP-380-2 24KEYS SWITCH BOARD

Ref. No.	Part No.	Part Name	Remarks
D0-47	2760049008	182706	
	2128598104	RUBBER SWITCH-II	

BP-383-2 16KEYS SWITCH BOARD

Ref. No.	Part No	. Part Name	Remarks
D0-31	2760049008	182706	1
	2128598104	RUBBER SWITCH-II	

WARNING:

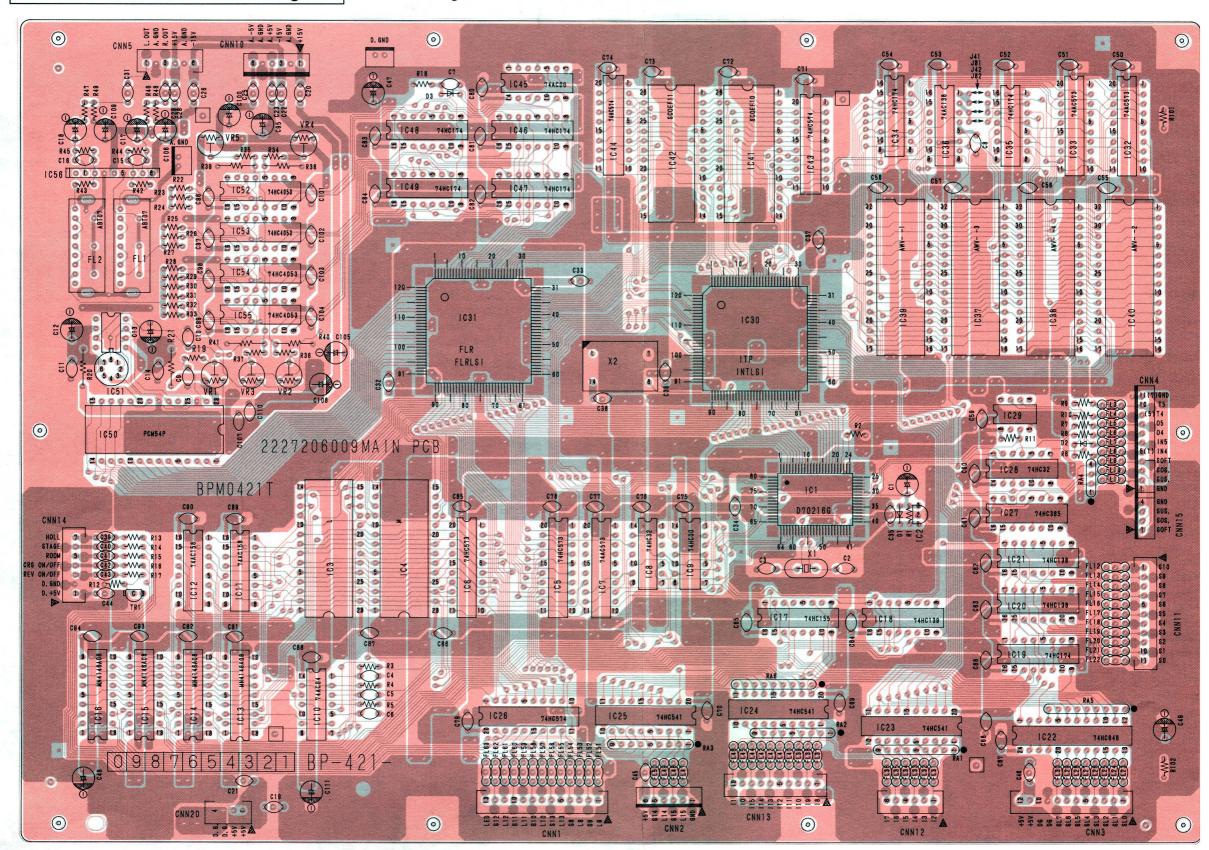
Parts marked with A have critical characteristics.
Use ONLY replacement parts recommended by the manifacture.

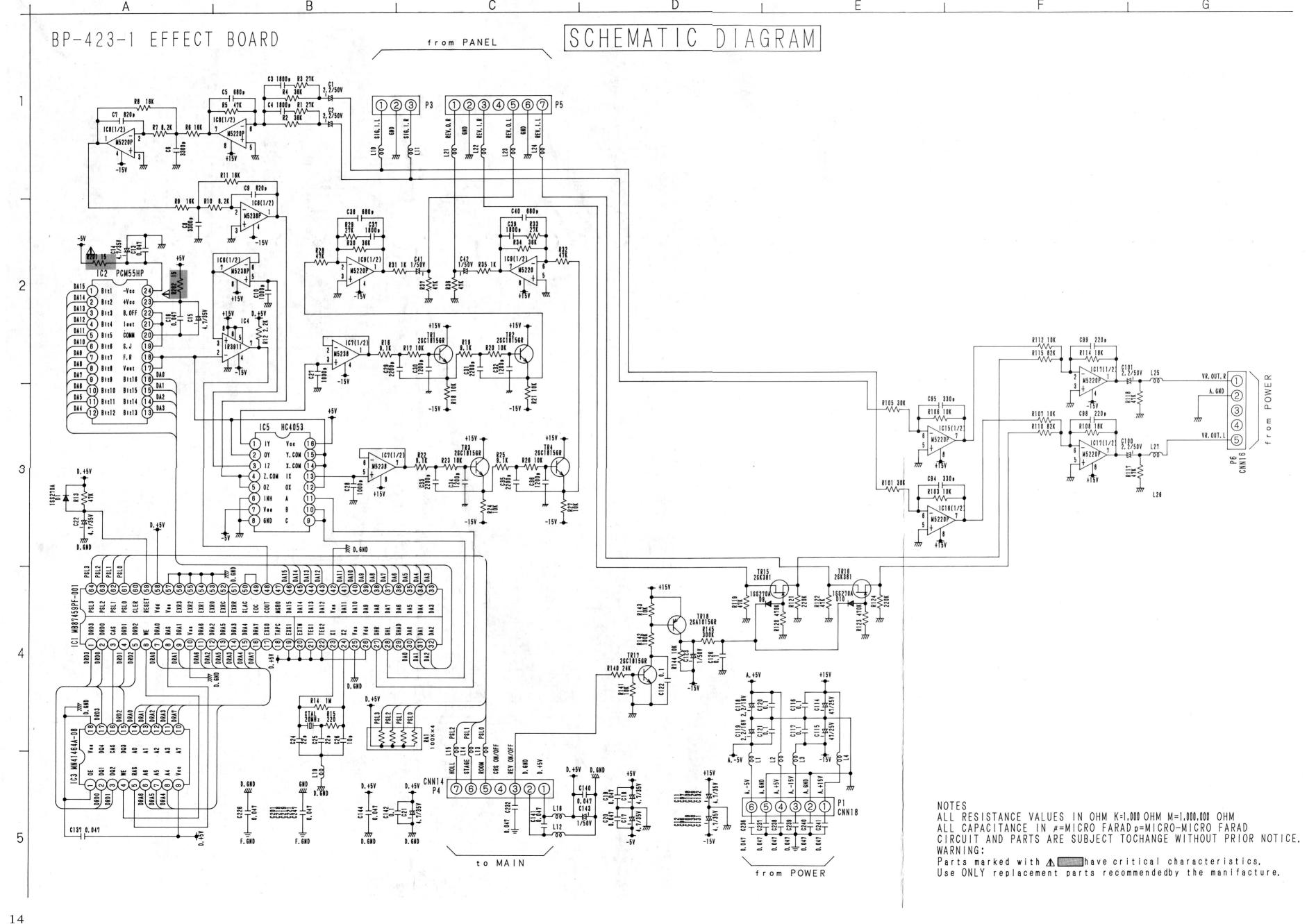
BP-393-2 L/FILTER BOARD(U.S.A./Canada)

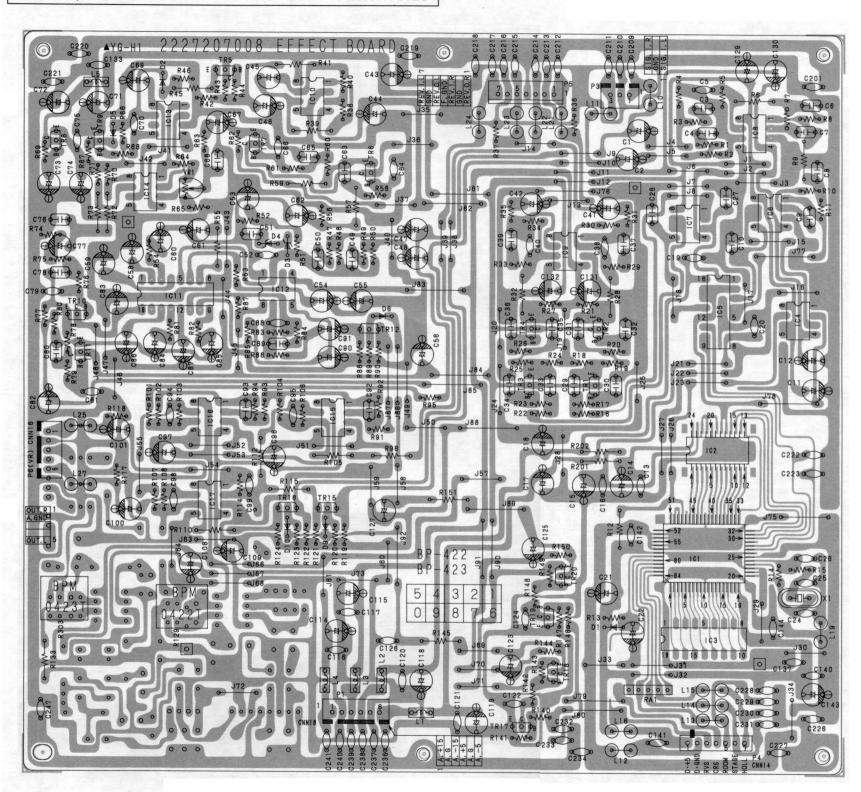
3	Ref. No.	Part N	. F	art	Name	Remarks
Δ	F	206105800	FUS	E 2A	125V	
Λ		239700100	LIN	E FIL	TER	
~	C1.2	253801200	GK4	5F2GA	C222M	
		253801500				
1	SW	203351800	2P	CONNE	CTOR BASE	

BP-393-3 L/FILTER BOARD(Europe, U.K., Asia)

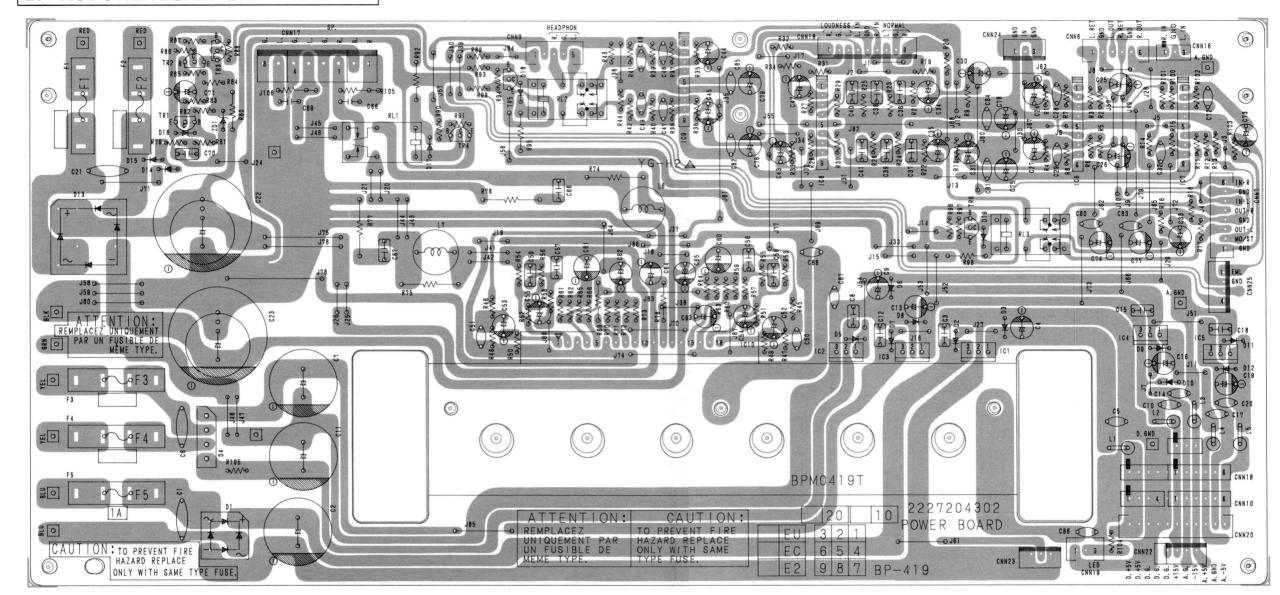
Ref. No.	Part No.	Part Name	Remarks
<u>∧</u> F	2061015061	FUSE 2A 250V	
Λ.	2020014003	FUSE CLIP	
Λ	2397001008	LINE FILTER	
<u>∧</u> C1.2	2538012005	CK45F2GAC222M	
√ c3	2538015002	GK45F2GAC103P	
<u>√</u> sw	2033518004	2P CONNECTOR BASE	



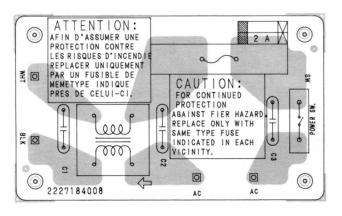




BP-419 POWER BOARD UNIT Pattern side



BP-393 L/FILTER BOARD Pattern side



17

0.1#/25V

C11 0. 01#/25V

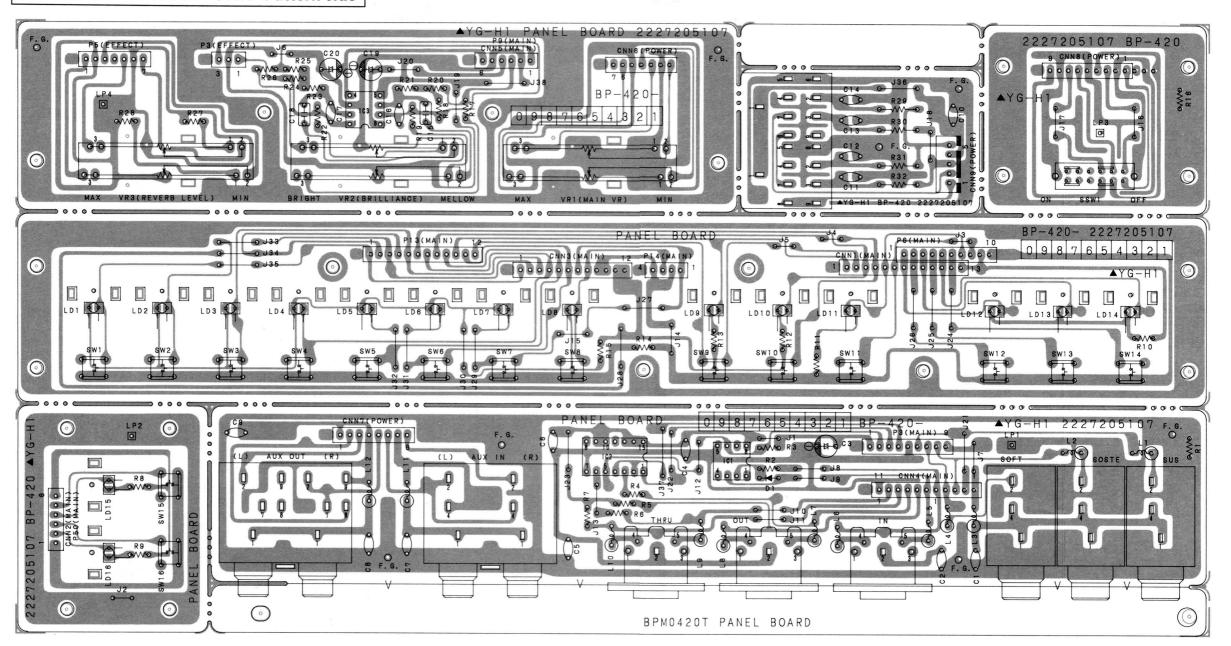
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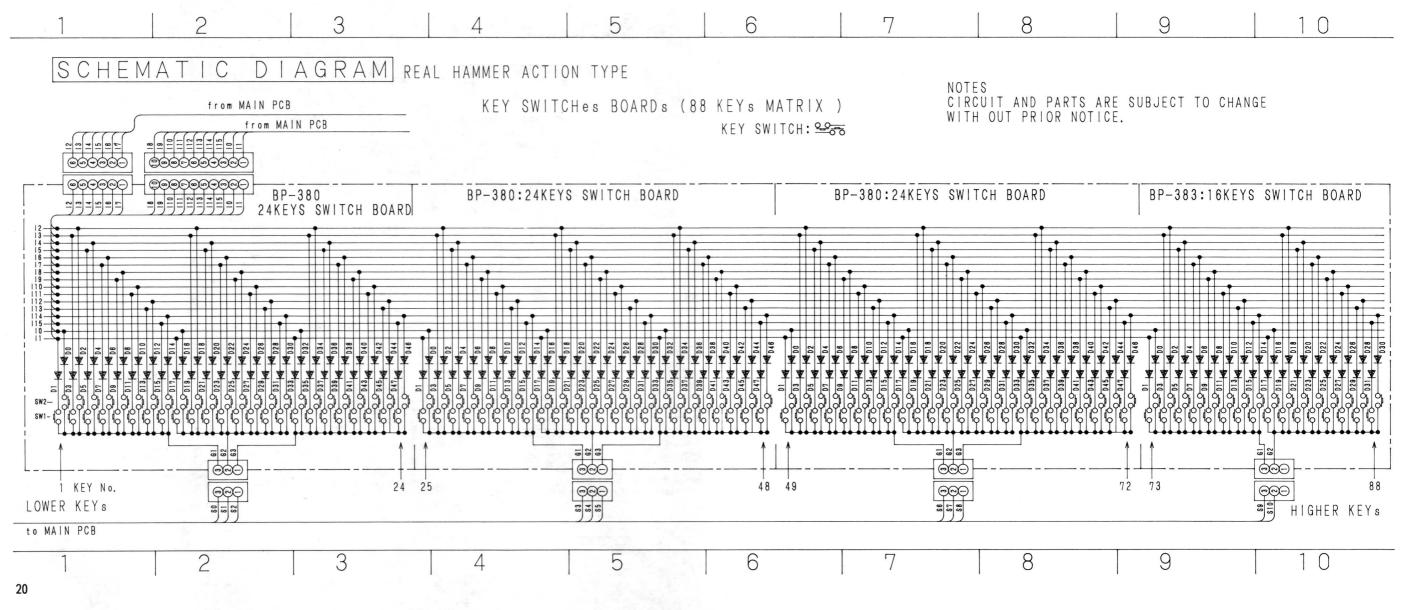
2

3

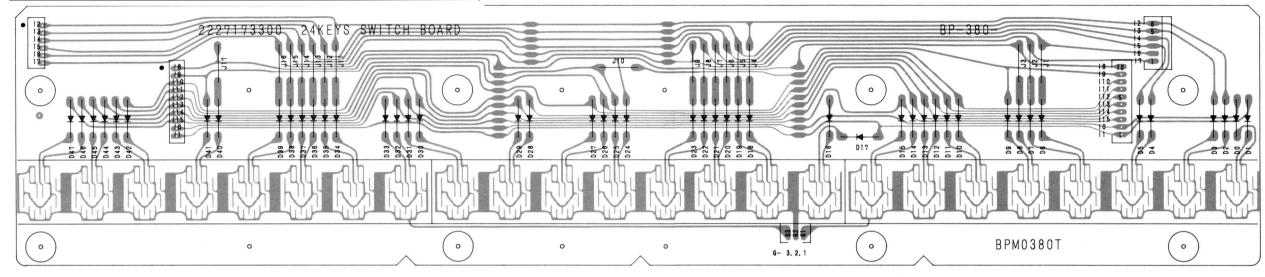
5

BP-420 PANEL BOARD UNIT Pattern side

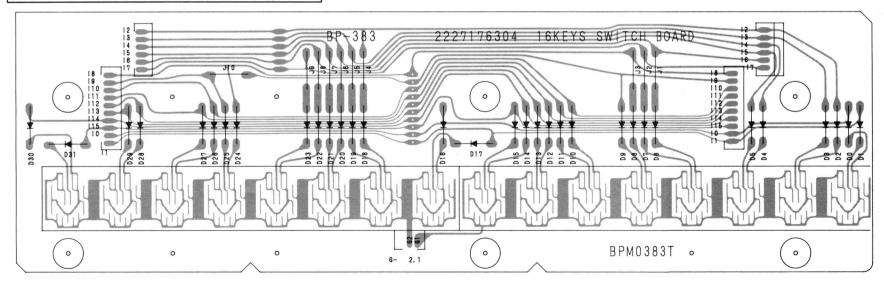




BP-344, BP-339, BP-343 SWITCH BOARD Soldering side

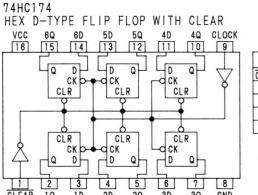


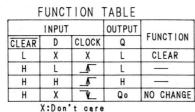
BP-341 SW BOARD IV Soldering side

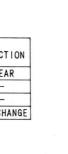


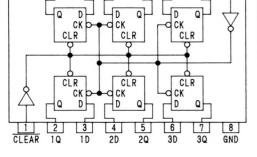
SEMICONDUCTORS

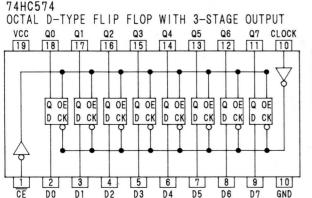
74HC573:74AC573

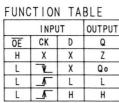




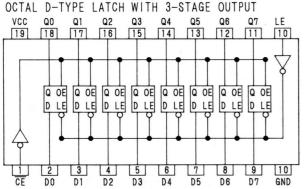


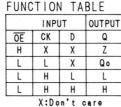


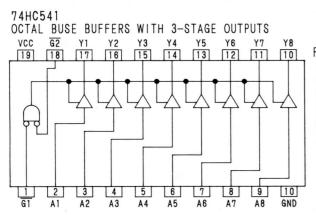




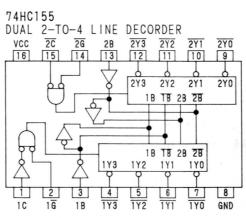
X:Don't care Z:HIGH-IMPEDANCE Qo:NO CHANGE

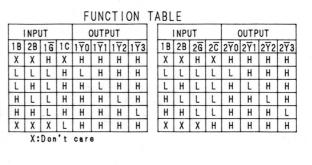


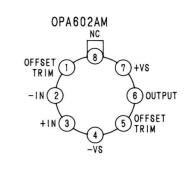




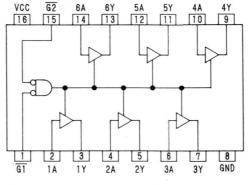
G1	VPUT G2	Αn	OUTPU'
L	L	L	L
L	L	Н	Н
Н	Χ	Χ	Z
Χ	Н	Χ	Z
			care MPEDAN

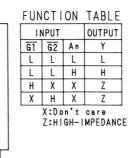






74HC365 HEX BUS DRIVERS WITH 3-STAGE OUTPUTS



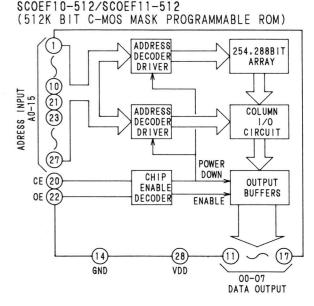


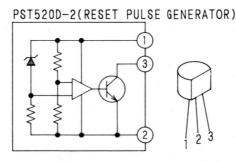
2SA1015(GR)

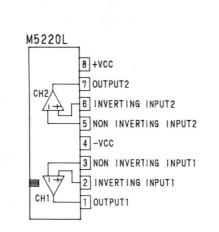
2SC1815(GR)

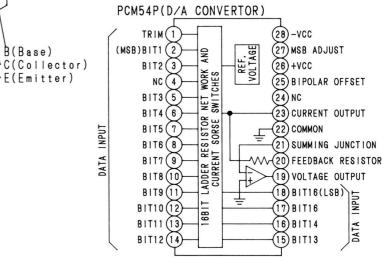
B(Base)

E(Emitter)







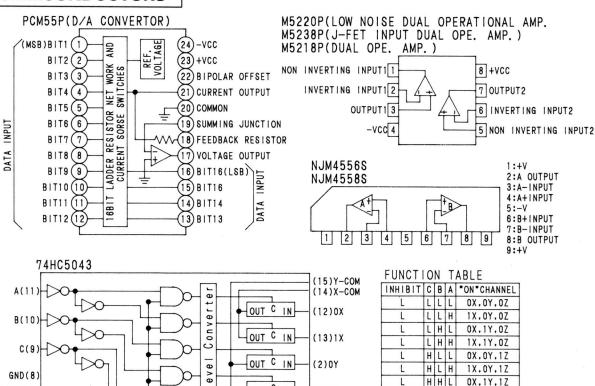


SEMICONDUCTORS

VCC(16)

VEE(7)

INH(6)



OUT C IN

OUT C

OUT C IN

IN

O

00

(1)1Y

(5)07

(3)1Z (4)Z-COM HHH

XXX

X:DON'T CARE

1X.1Y.1Z

NONE